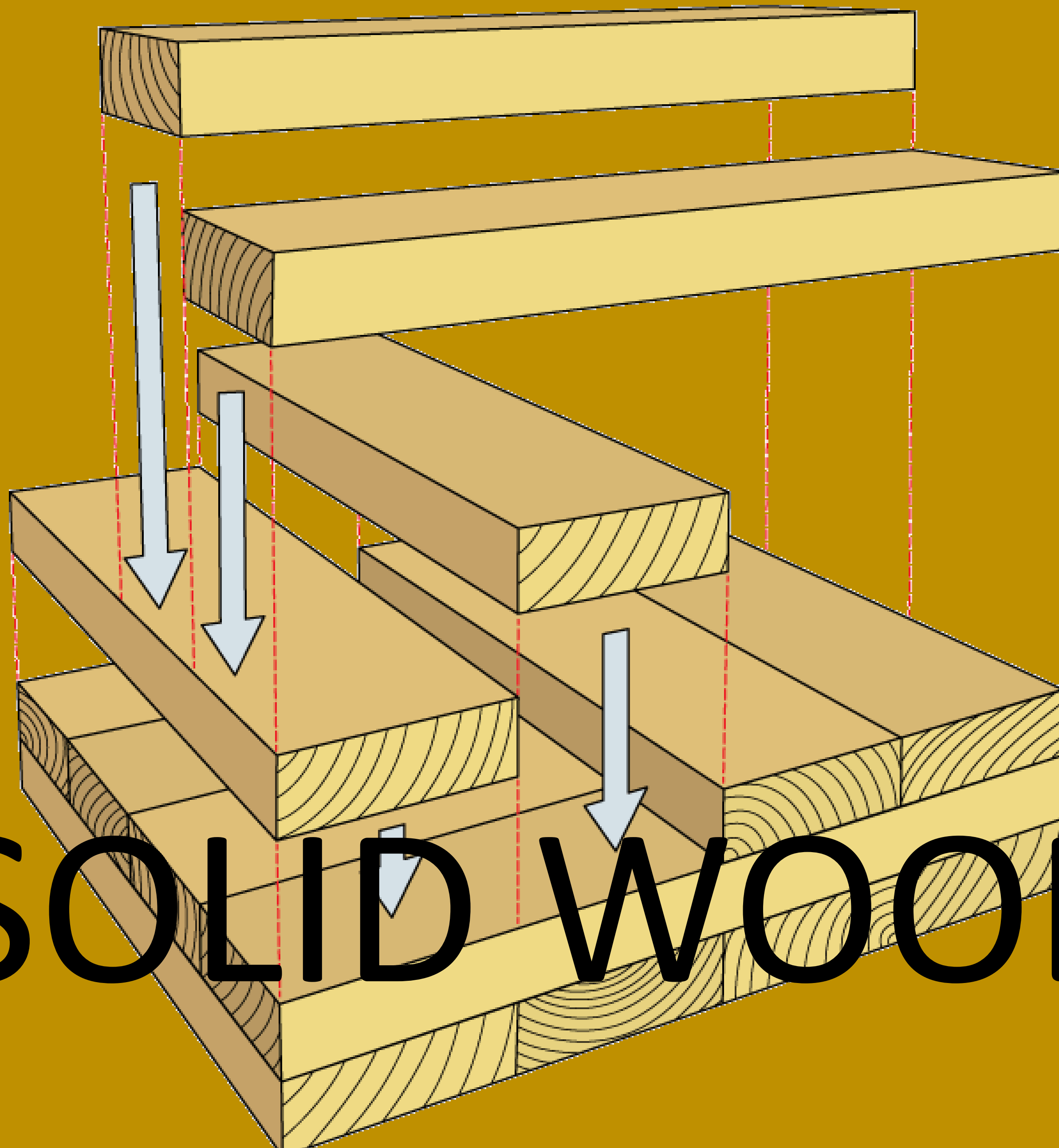
SOLID WOOD



Engineered Heavy Timber Types

Parallel strand lumber (PSL) is fabricated from long strands of veneer pressed and glued into standard dimensions and lengths. It has very consistent properties and high strength.

Laminated veneer lumber (LVL) is fabricated by laminating and gluing multiple veneers together in the same orientation. This enables long elements to be produced that have high strength in one direction.

Laminated strand lumber (LSL) is fabricated from flaked wood strands glued together in large billets. The length is limited only by standard shipping and trucking dimensions. LSL can be used for floors, walls and vertical members where large floor-to-floor heights are required.

Common types of engineered wood used in columns and beams, comprised of thinner pieces that are able to be made from newer growth trees.

Glue Laminated vs Cross Laminated Timber

Glue-laminated timber (glulam) is fabricated by gluing individual pieces of dimensional lumber together to form columns, beams and headers.

Columns, Beams

Cross-laminated timber (CLT) is created by laminating dimensional lumber in layers that are perpendicular to one another. The resulting panels have two-way spanning capability, are dimensionally stable and are suitable for walls, roofs and floors.

Walls, Floors, Roofs

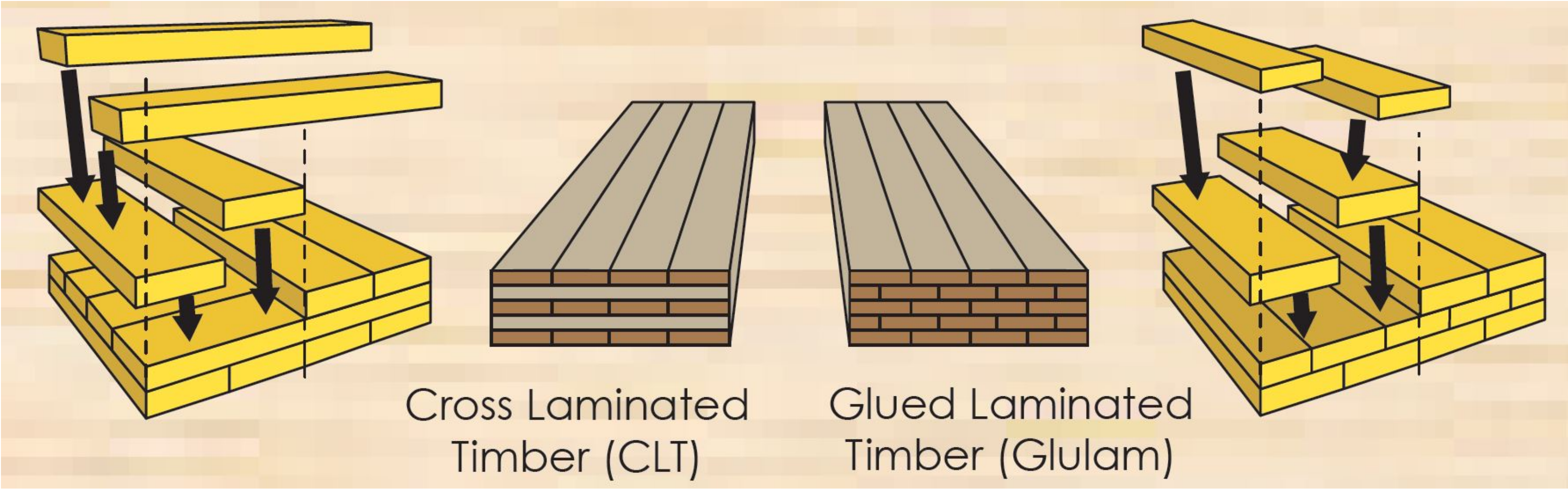

63
Budweiser
EXIT


JOB NAME


F. Clay


FASCO
AIR DRIVEN TOOLS
F44AC CN15-PS65
LIGNOLOC
Shank: 3.8 mm / 0.145 in
Length: 50 - 65 mm / 2 - 2 1/2 in
MAX PRESS. 8 BAR (120 PSIG)
MADE IN ITALY
CE 17016615 18

What is Cross Laminated Timber



CLT layers

As with normal "plywood" type materials, the number of layers is always odd.

CLT comes in 3 basic thicknesses

- 3 ply
- 5 ply
- 7 ply

The long direction of the pieces runs parallel to the span.

Fire issues

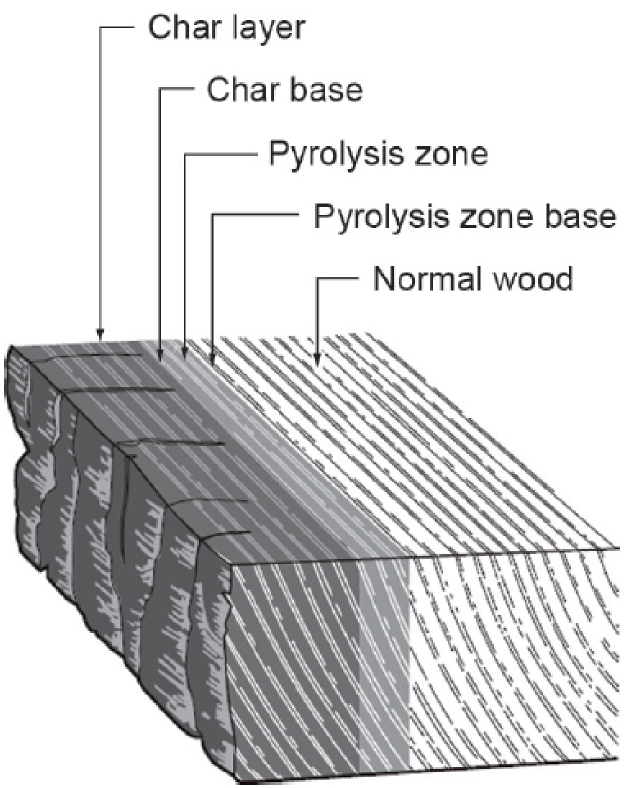


Figure 3.1. Formation of Char layer and pyrolysis zone in wood (one-dimensional) when exposed to high temperatures (CSA, 2011).

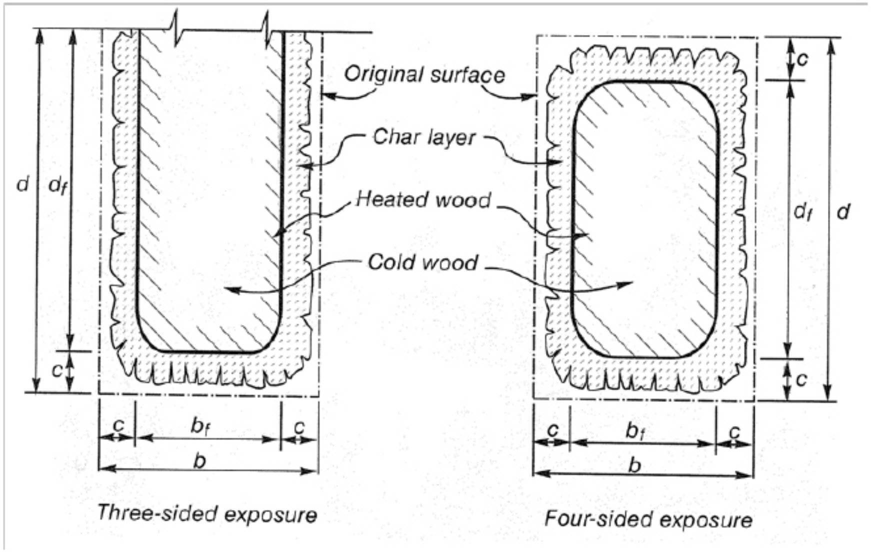


Figure 3.5. Illustration of wood beam or column exposed to fire with the char layer, heated wood layer and cool interior section indicated (Buchanan, 2001).

Large scale wood has better fire resistance than dimension lumber due to the development of a protective char layer.

Fire Resistance Strategies

FULLY EXPOSED

Structural wood elements	Type of Dimension	Minimum Dimensions (mm)
Wall, floor and roof assemblies with 1- sided fire exposure	thickness/ depth	136
Beams, columns and arches with 2-sided or 3-sided fire exposure	cross-section	248 x 248
Beams, columns and arches with 4-sided fire exposure	cross-section	336 x 336

Table 3.1. Summary of minimum dimensions of structural wood elements proposed for mass timber construction if left exposed (Craft, 2016).

GYPSUM COVERED

Structural wood elements	Type of Dimension	Minimum Dimensions (mm)
Wall, floor and roof assemblies with 1- sided fire exposure	thickness/ depth	96
Beams, columns and arches with 2-sided or 3-sided fire exposure	cross-section	192 x 192
Beams, columns and arches with 4-sided fire exposure	cross-section	224 x 224

Table 3.2. Summary of minimum dimensions of structural wood elements proposed for mass timber construction if encapsulated with 2 layers of 12.7 mm Type X gypsum board (Craft, 2016).

Fire resistance strategies

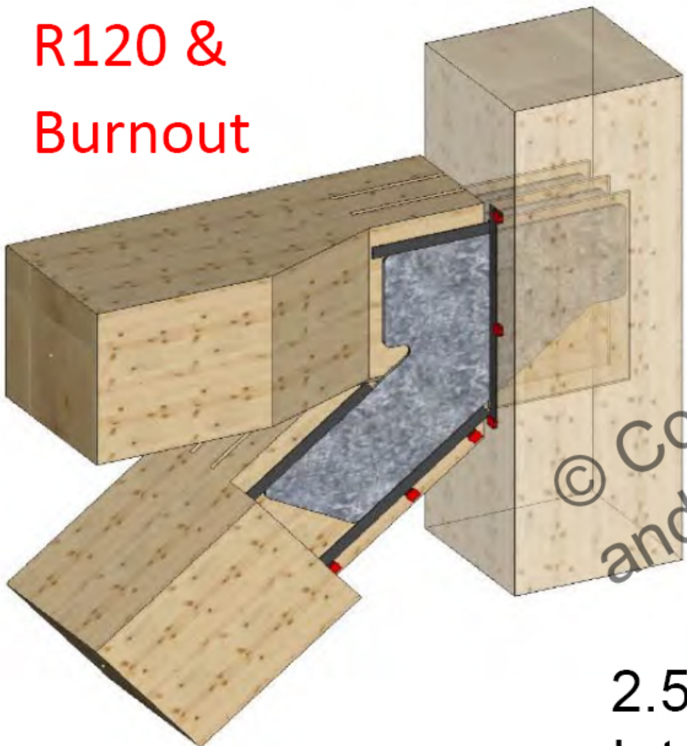
- At present in Canada there is a 6 storey limit to the height of commercial and institutional buildings out of heavy wood
- They must have a sprinkler (fire suppression) system
- Using composite construction (concrete) and cladding the wood with fire rated gypsum board, this can be increased (Brock Commons is 18 storeys)
- Surfaces can be treated with an intumescent coating to provide more than an hour of fire protection (but this obscures the natural look of the wood!)

Fire resistance strategies – Metal Connectors

- CLT fastening systems are usually made of steel, which only has a ¾ hour fire rating
- When seeking a higher rating the steel must either be coated with an intumescent if left exposed/expressed/AESS
- OR, if one of the hidden proprietary connecting systems, sitting inside of the connection with up to 75mm of wood cover, as a function of the desired rating.
- Additionally as heat can reach the steel via natural crevices that happen with making connections, there needs to be intumescent tape around the connector that will activate and protect the steel.

Fire protection of connections

R120 &
Burnout



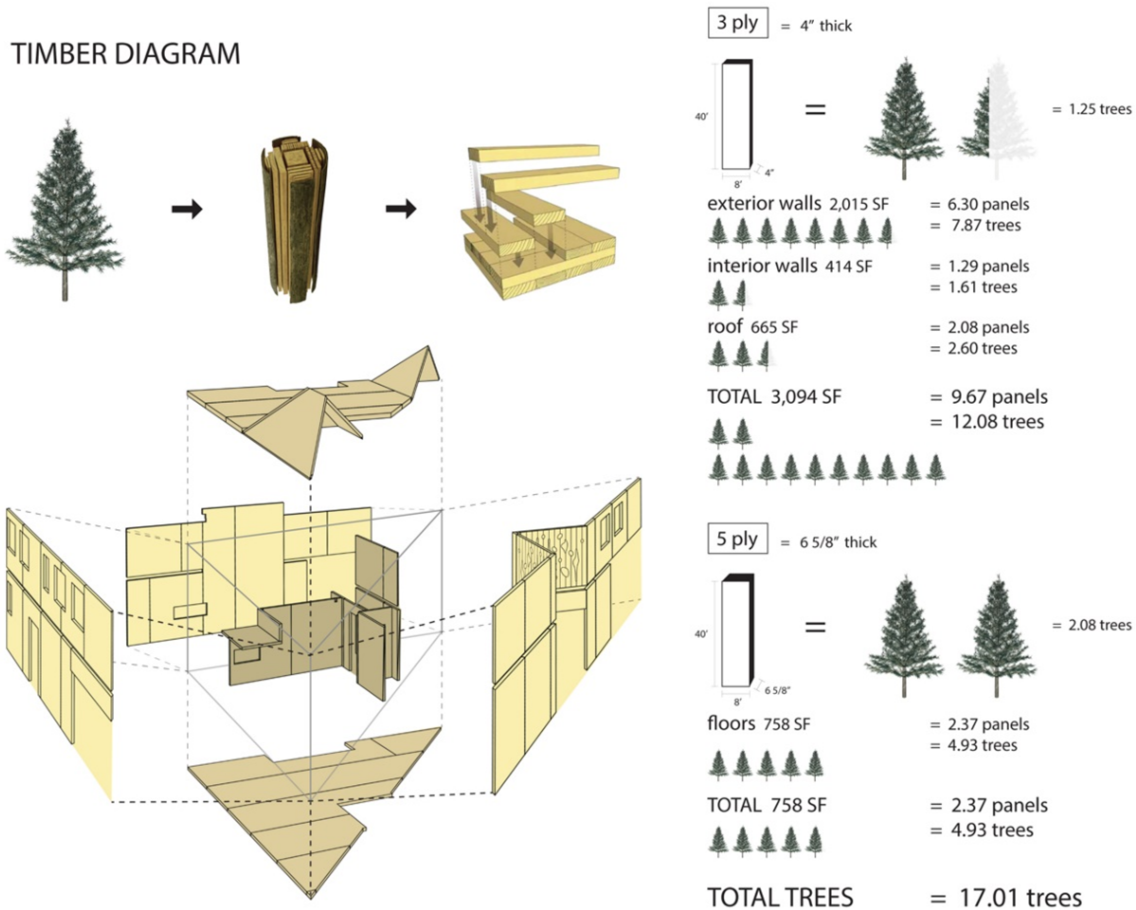
2.5mm intumescent strip - Intumex L. Expands 20 times at 150 degrees Celsius

MOELVEN

Benefits of CLT

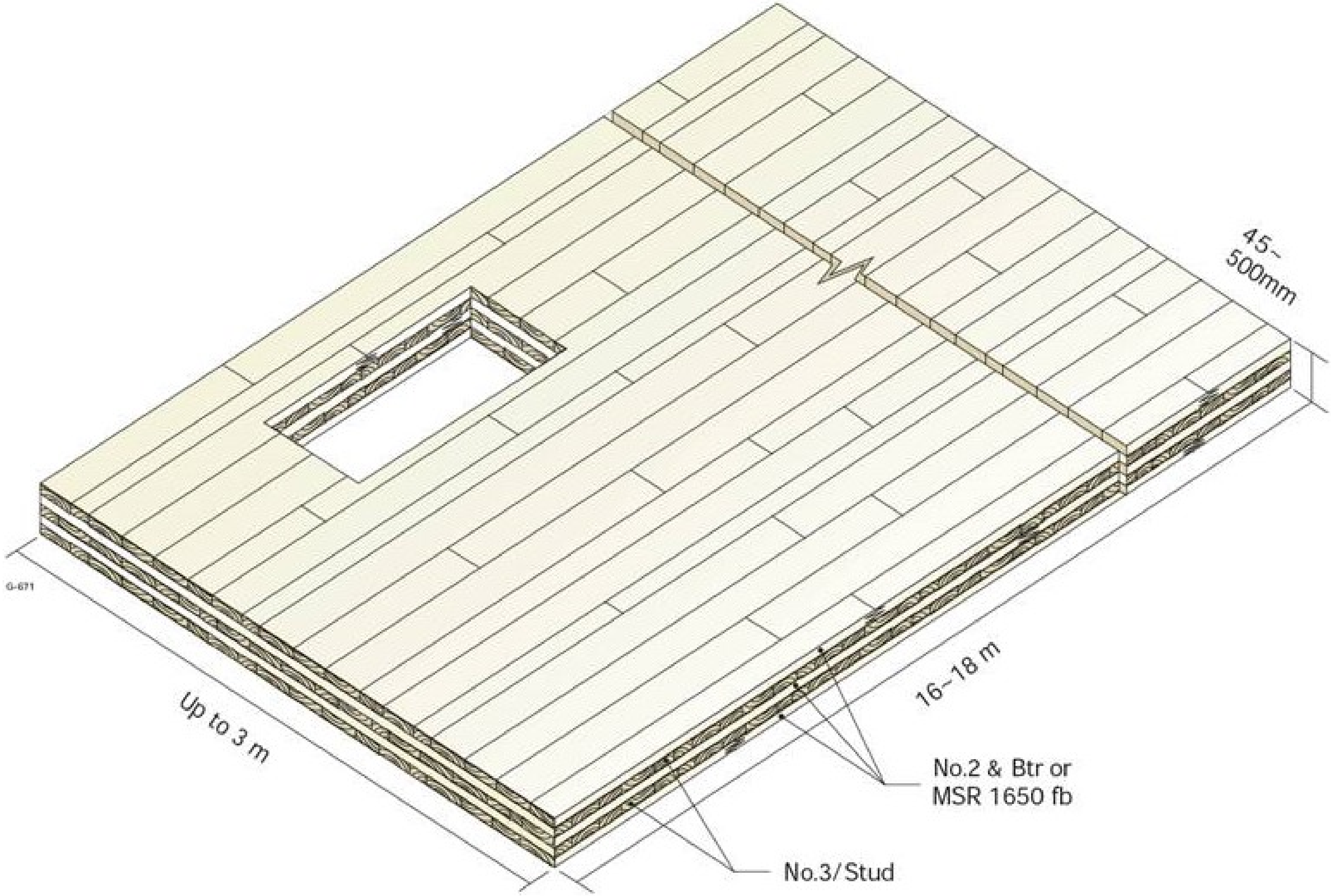
- positive CO_2 balance
- environmentally-friendly and sustainable construction method
- CLT is lighter than concrete or brick
- good insulating properties
- excellent fire safety characteristics
- short set-up time, easy to assemble and high level of prefabrication
- excellent structural properties and dry construction method
- earthquake-proof construction method

Use of wood

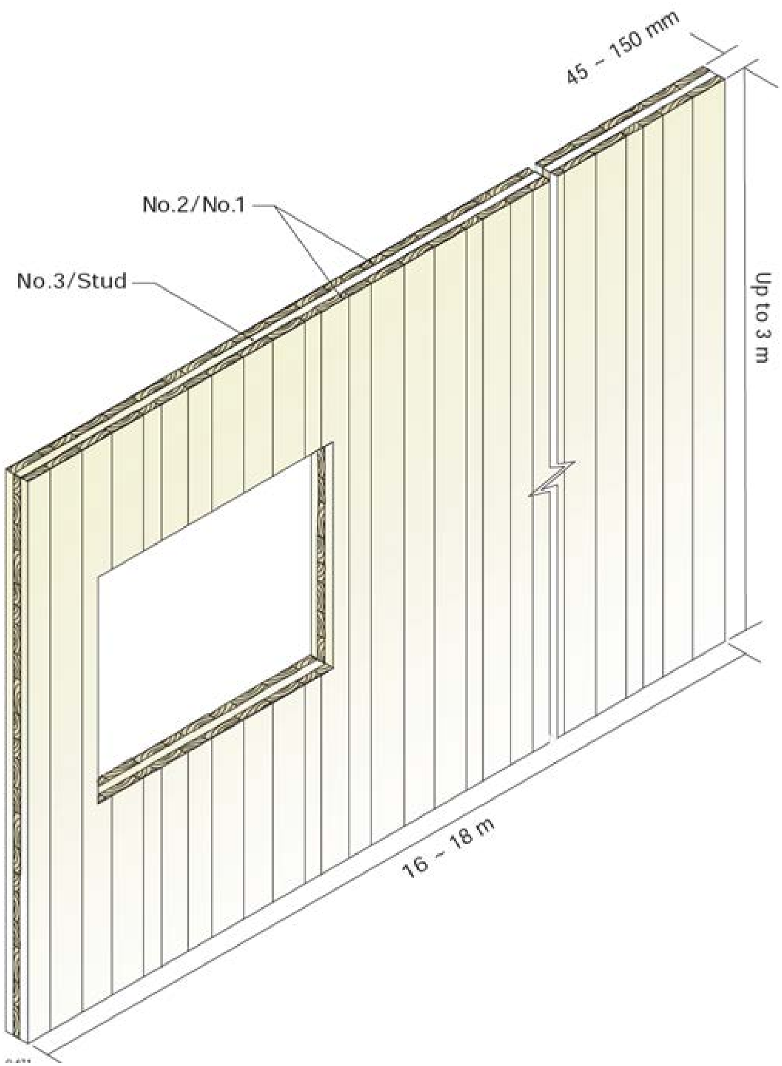


TIMBER DIAGRAM
3 ply = 4" thick
40'
8'
4"
= 1.25 trees
exterior walls 2,015 SF
= 6.30 panels
= 7.87 trees
interior walls 414 SF
= 1.29 panels
= 1.61 trees
roof 665 SF
= 2.08 panels
= 2.60 trees
TOTAL 3,094 SF
= 9.67 panels
= 12.08 trees
5 ply = 6 5/8" thick
40'
8'
6 5/8"
= 2.08 trees
floors 758 SF
= 2.37 panels
= 4.93 trees
TOTAL 758 SF
= 2.37 panels
= 4.93 trees
TOTAL TREES = 17.01 trees

Floor system



Wall system



- 3 ply wall system.
- Note heights of up to 3m
- Note wall lengths of up to 18m
- Dimensions overall the same as for floor/ceiling slabs BUT the orientation of the wood is changed

Bearing wall system

It is possible to use large CLT panels to create a building with solid bearing walls and relatively clear span floors. Door and window openings usually cut out at the factory.

CLT wall systems

Solid CLT buildings

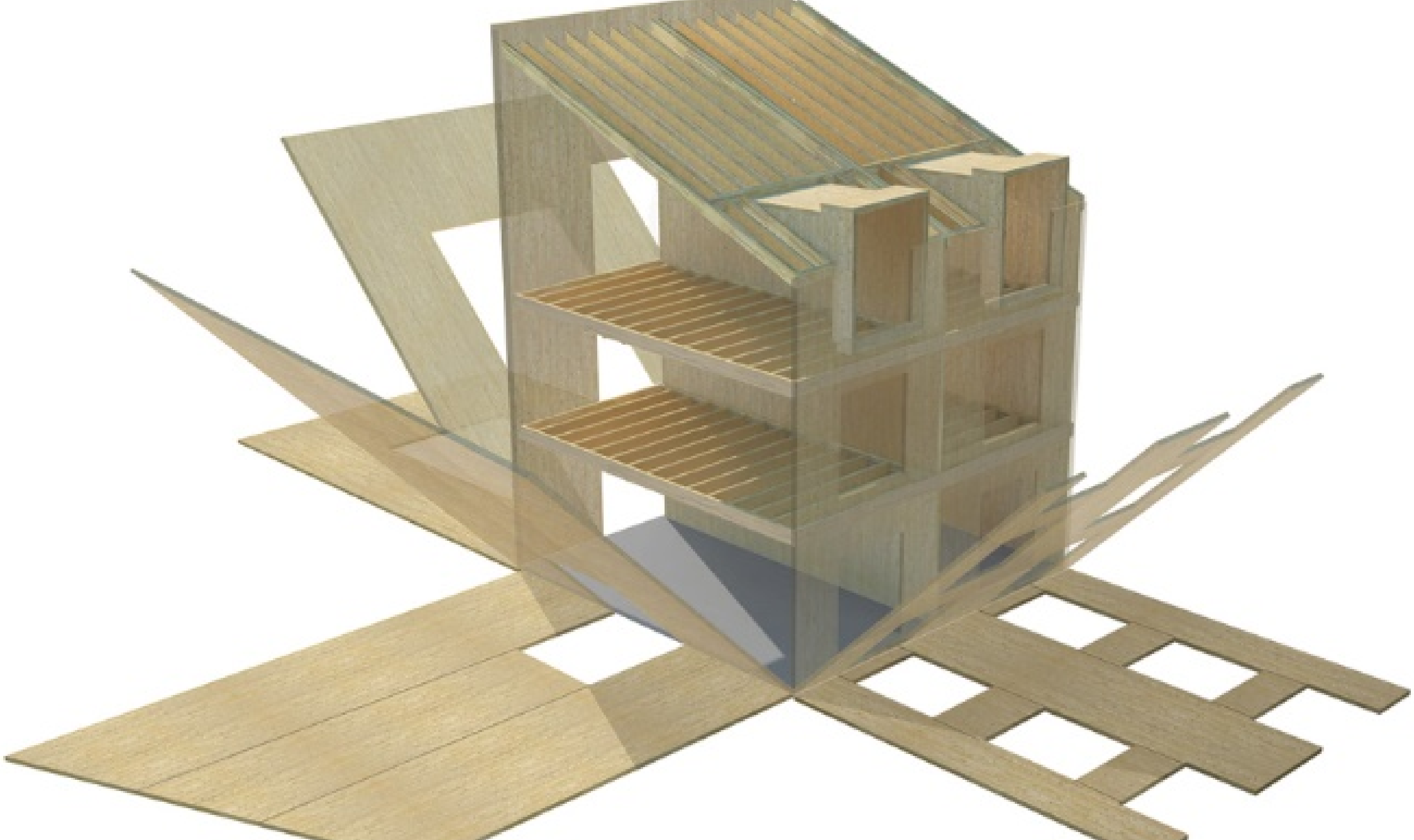
The decorative cut outs on the wall panels were done at the shop with precise CAD CAM cutting equipment.

It is normal to have a slight round in the "corners" as sharp cut outs are rather difficult to achieve.

CLT wall systems

Ronald McDonald House, Vancouver

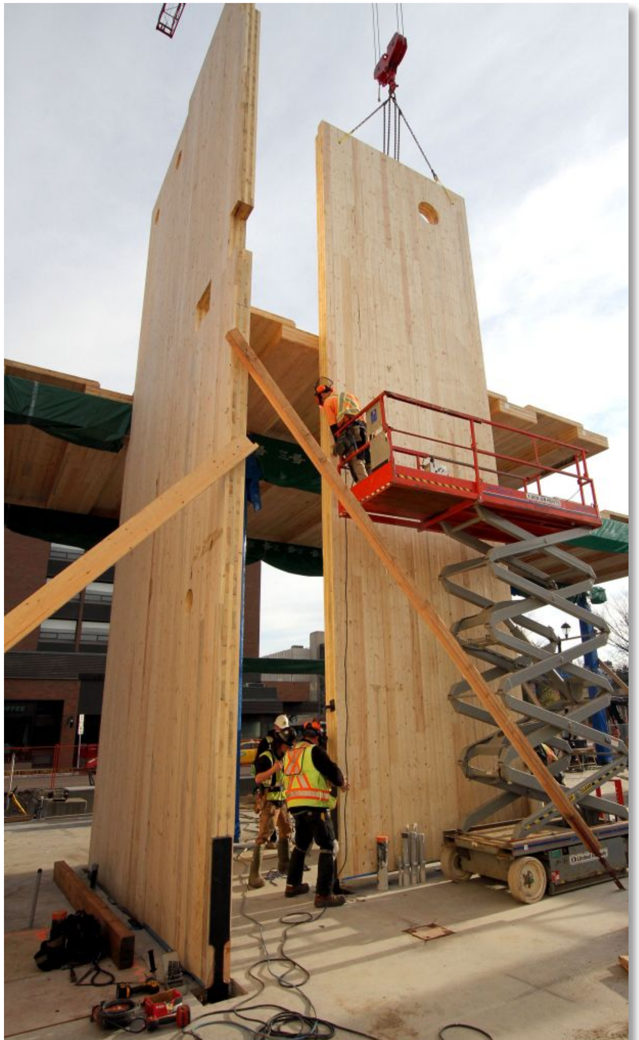
- By Michael Green Architecture
- Tilt up CLT slab strategy



Need for stability

As the majority of the connectors used are equivalent to hinge connections (only able to transfer vertical and horizontal shear forces and NOT moment) it is necessary to add other materials, systems to stiffen the structure.

CLT – lateral stability



- Buildings need lateral stability
- For beam and column type buildings a core is often needed to stabilize
- Can be done with CLT panels to support the core (stairs, elevator shaft)

CLT – lateral stability

Very tall timber structures like Brock Commons use a reinforced concrete core as well as concrete toppings on the CLT floor slabs for stability. This is called COMPOSITE CONSTRUCTION.

CLT – lateral stability

Diagonal bracing or K bracing can also be used to add stability that is also expressive in the reading of the structure.

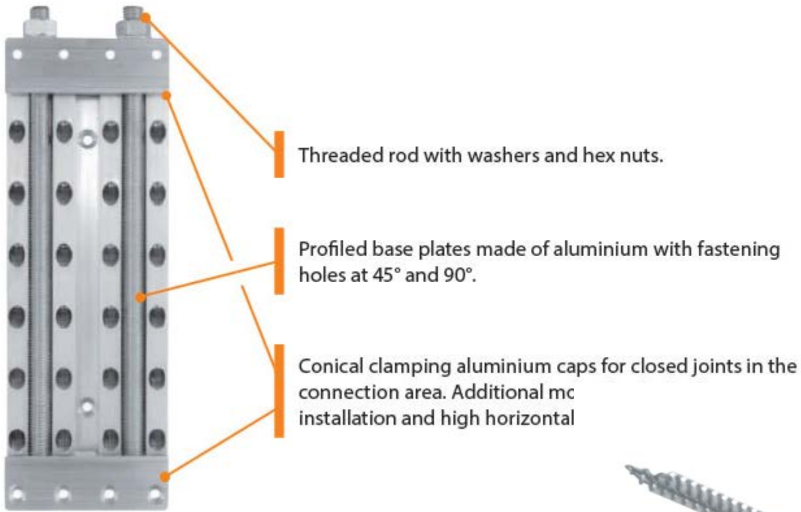
Fasteners – Megant system

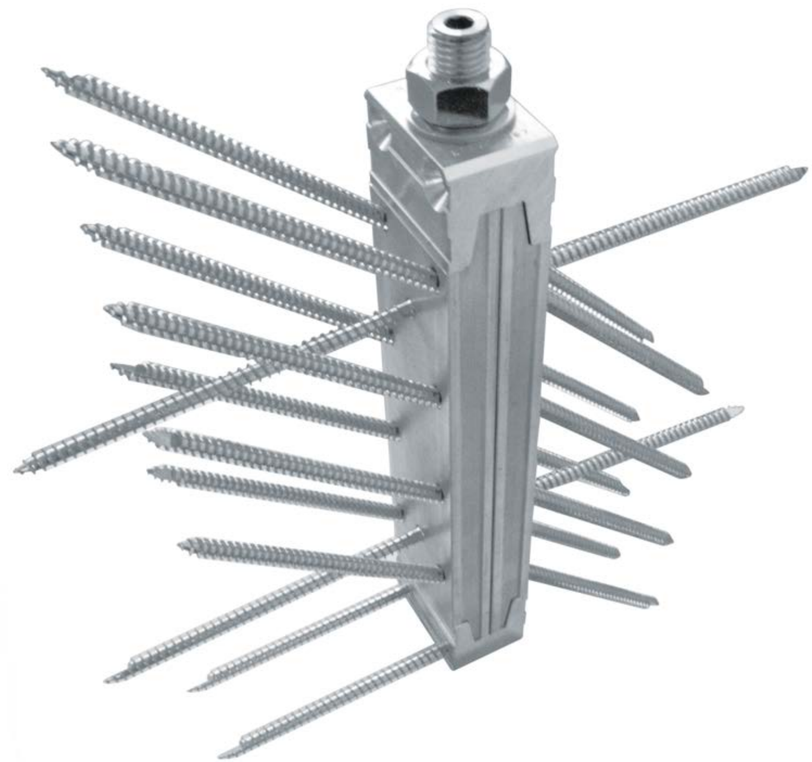
Megant fastener system for beams

The amount of wood outside the fastener will need to be increased as a function of the fire rating.

Fasteners – Megant system

No tilting when mounting!

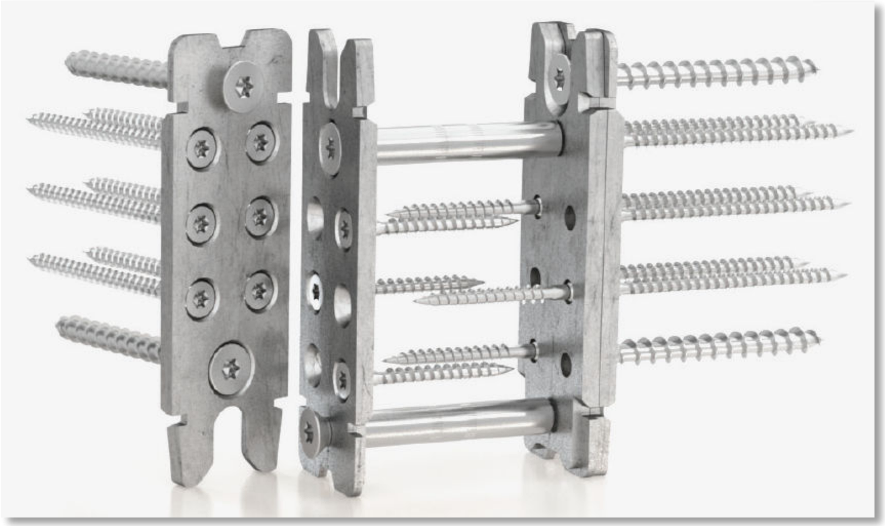




Fasteners – Megant system

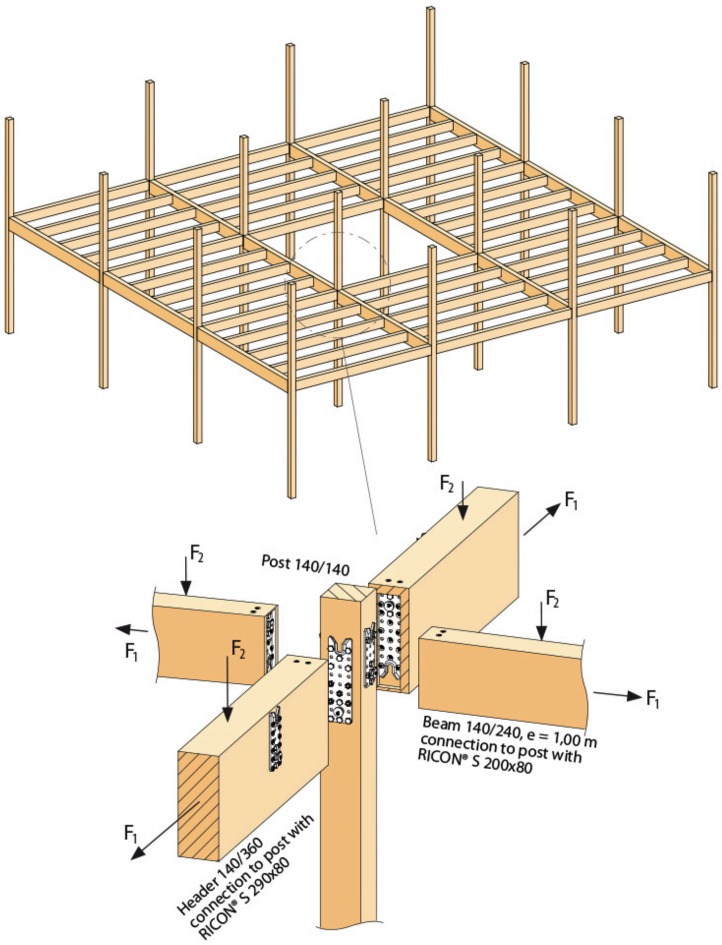
MEGANT® 290x60x40
MEGANT® 405x60x40
MEGANT® 520x60x40
MEGANT® 290x100x40
MEGANT® 405x100x40
MEGANT® 520x100x40
MEGANT® 280x150x50
MEGANT® 430x150x50
MEGANT® 550x150x50

Fasteners – Ricon system

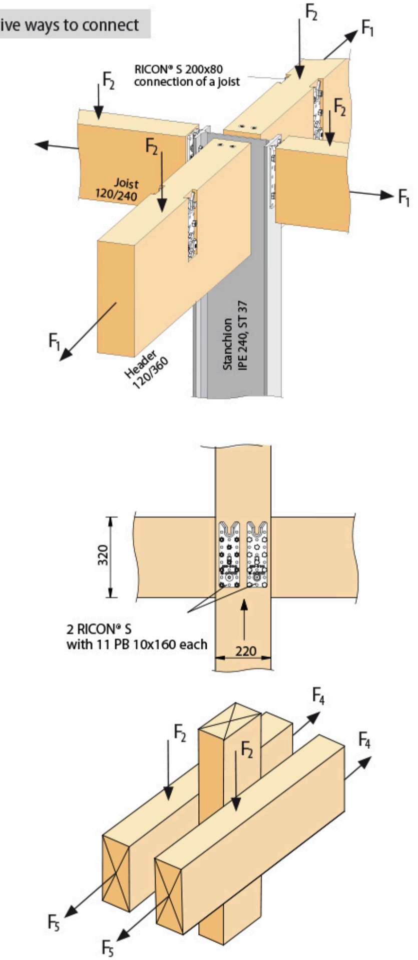


Fasteners – Ricon system

Ceiling of a timber frame construction



Alternative ways to connect



Steel connection

First node for dome

Fasteners – Ricon system

The John W Olver Design Building, UMASS Amherst

Leers Weinzapfel Associates

https://bct.eco.umass.edu/about-us/the-design-building-at-umass-amherst/

The John W Olver Design Building, UMASS Amherst

- At its core, the Design Building has a **contemporary, heavy-timber ("mass timber") wood structure**, consisting of an exposed glulam frame (columns, beams, braces), cross-laminated timber (CLT) and concrete composite floors, and CLT shaft walls (for stairs, elevator, and mechanical shafts). It also features a three-story, folded, grand CLT stair in the atrium.
- The **wood-concrete composite floor** system.
- The 70,000 ft^3 of **wood** used in the Design Building **grew in just six minutes** (considering all of N. America's forests). They also **removed (sequestered) 2,000 tons of carbon dioxide (CO_2) from the atmosphere** during growth, which is now permanently stored in the building. This is equivalent to taking 400 cars off the road for one year.

All photos of this building taken by Alex Schreyer.


UCAN
FASTENING PRODUCTS
HUSKY
019

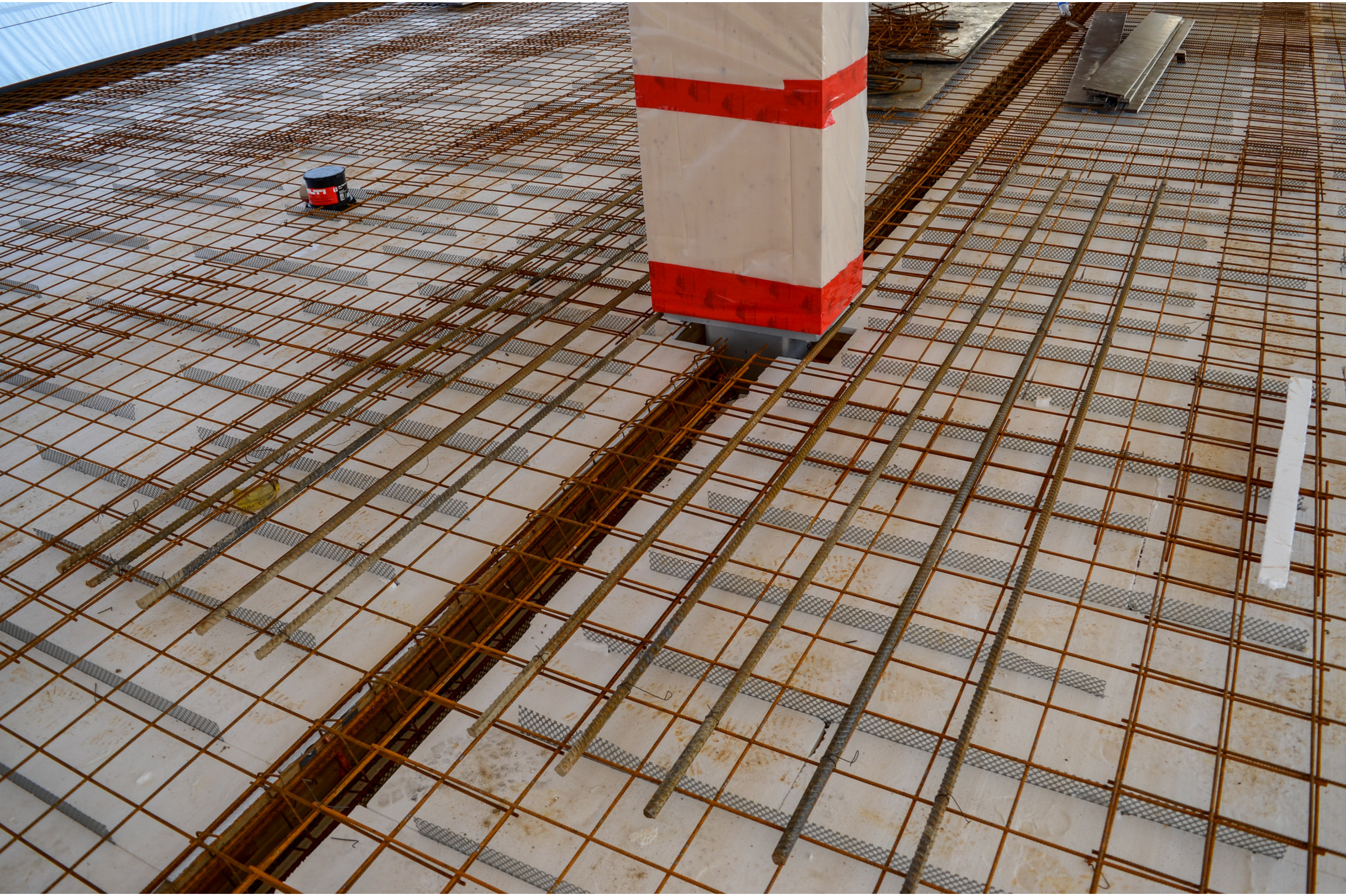

5X302


United Rentals
009
005



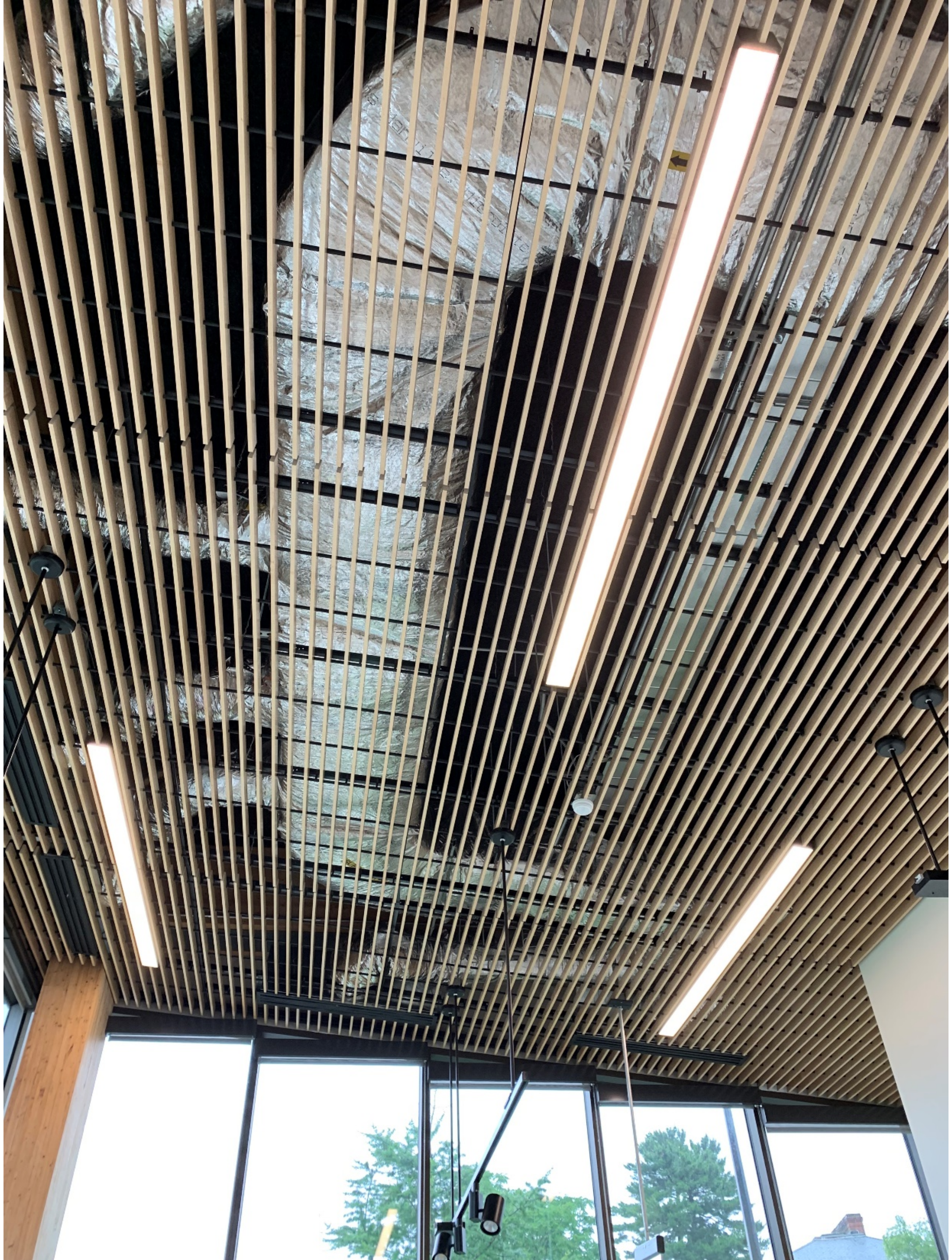
#34
#20


H 11103 11_109 1138-035
3469LBS
H 11104 11_111 1138-036
ARCHI-5S 6 7/8 X 96-22
3469LBS
16005X0007




GP
DensGlass


GRACE



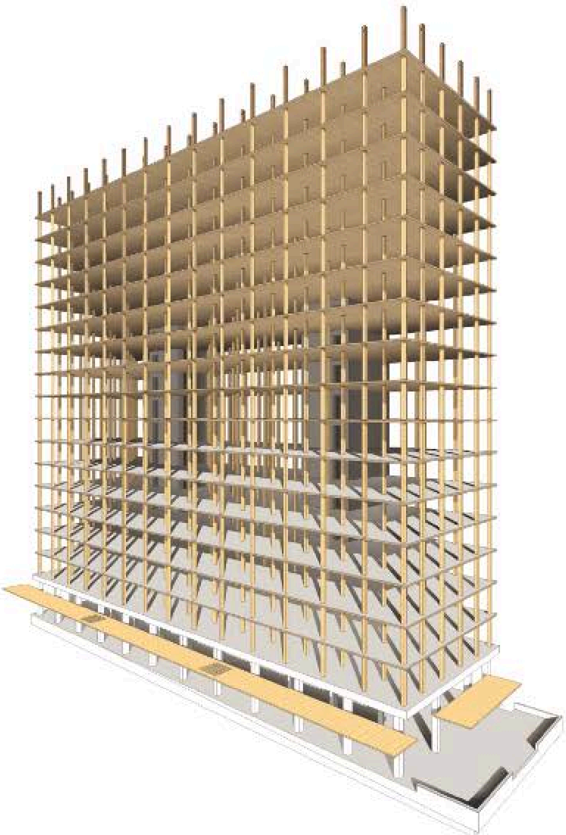


Brock Commons, UBC

Acton Ostry Architects Inc.

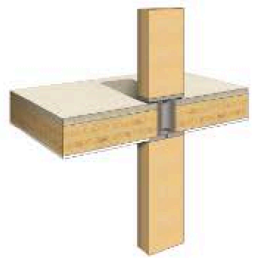
Brock Commons

- 18 storeys
- **The mass timber frame was assembled in just over 9 weeks**
- With conventional materials, framing would have taken six to eight months, some three to four times longer. From start to finish, it took about two years to complete the project. In September 2017, over 400 students moved into Brock Commons Tallwood House, located on the campus of the University of British Columbia.
- **It’s a hybrid, built of engineered mass timber and concrete**
- Engineered mass timber is made of layers of wood, connected by glue, nails or wooden dowels. It is incredibly strong, stable and rigid while remaining very lightweight. Concrete was used for the main floor and the two stairwells.



hybrid mass timber and concrete core structure

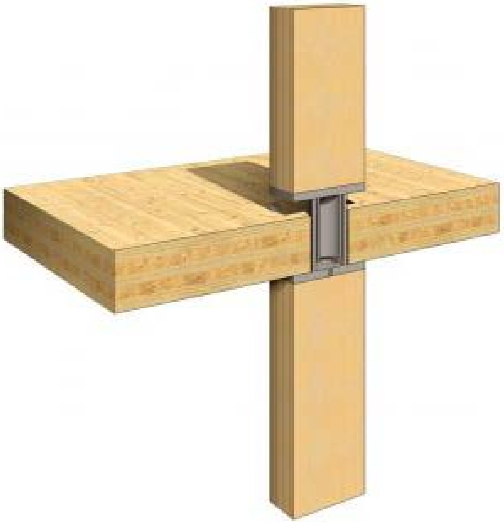
CLT floor slabs with glulam columns and steel connectors



partial encapsulation during construction

completed construction

northwest view




Now Renting


STRUCTURLAM


#10
#1


PRESTON RENTALS

Because the building is so tall, the wood must all be encapsulated in gypsum board to meet the fire code.

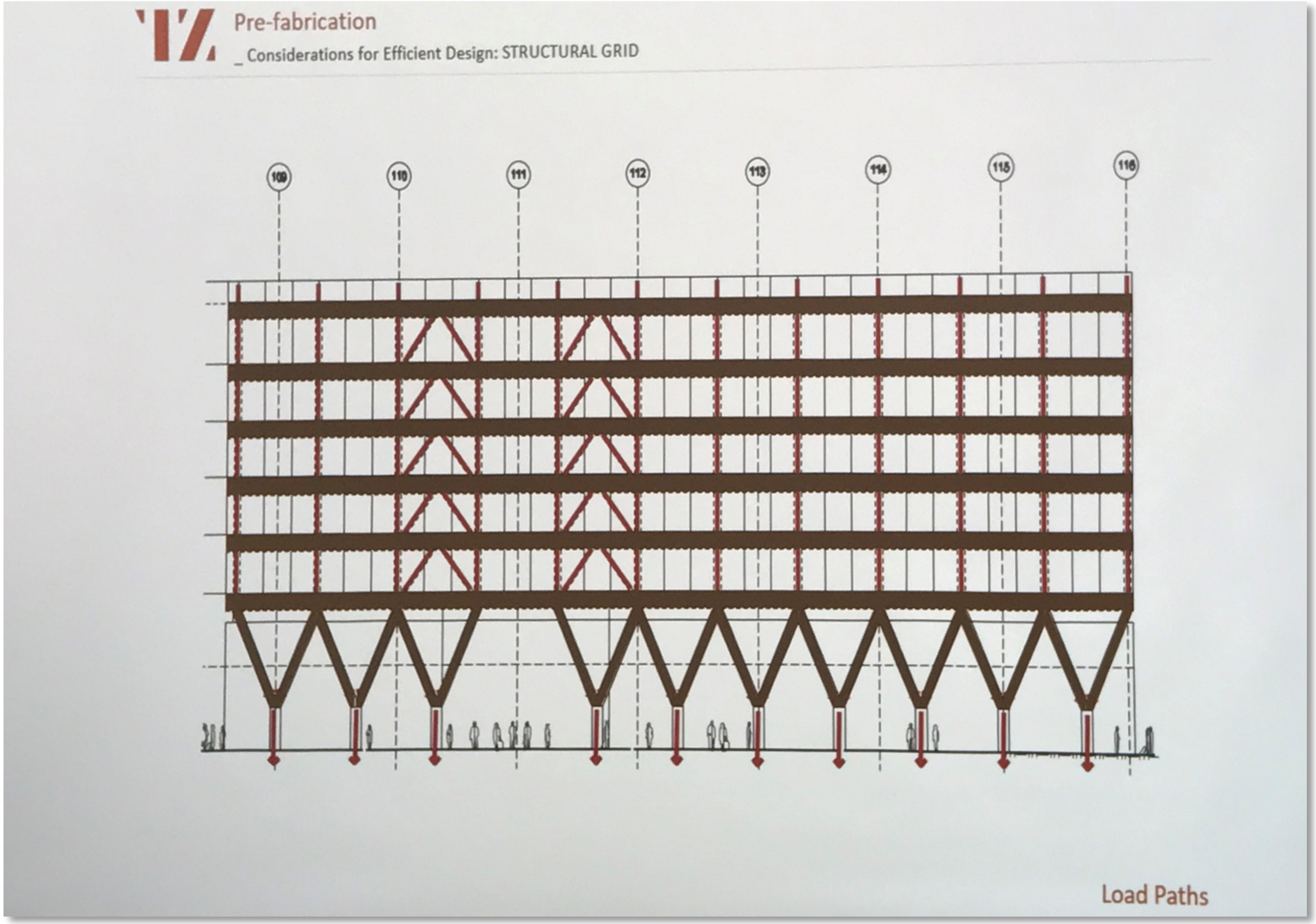
International House, Sydney, Australia

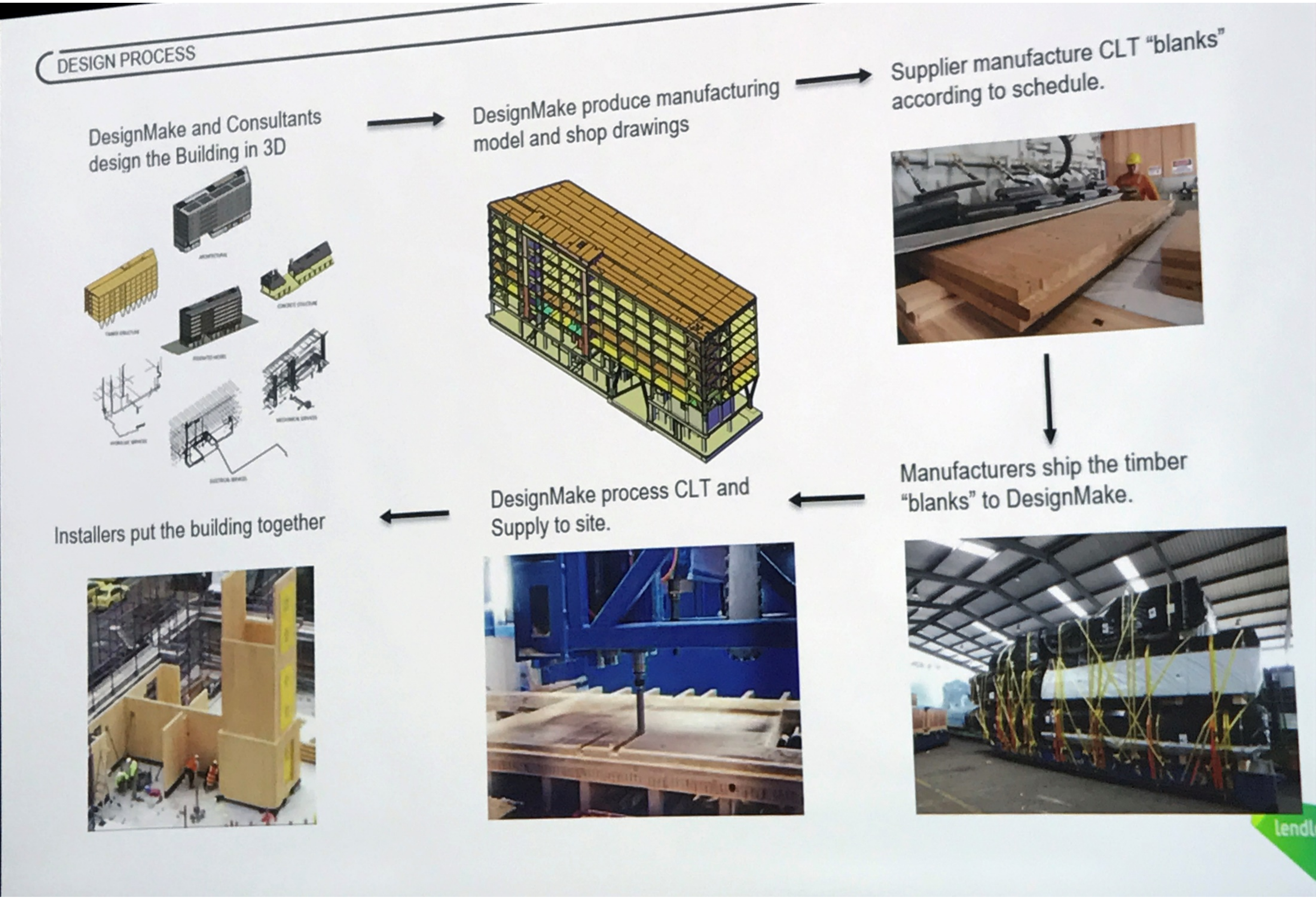
Tzannes Architects

International House, Sydney, Australia

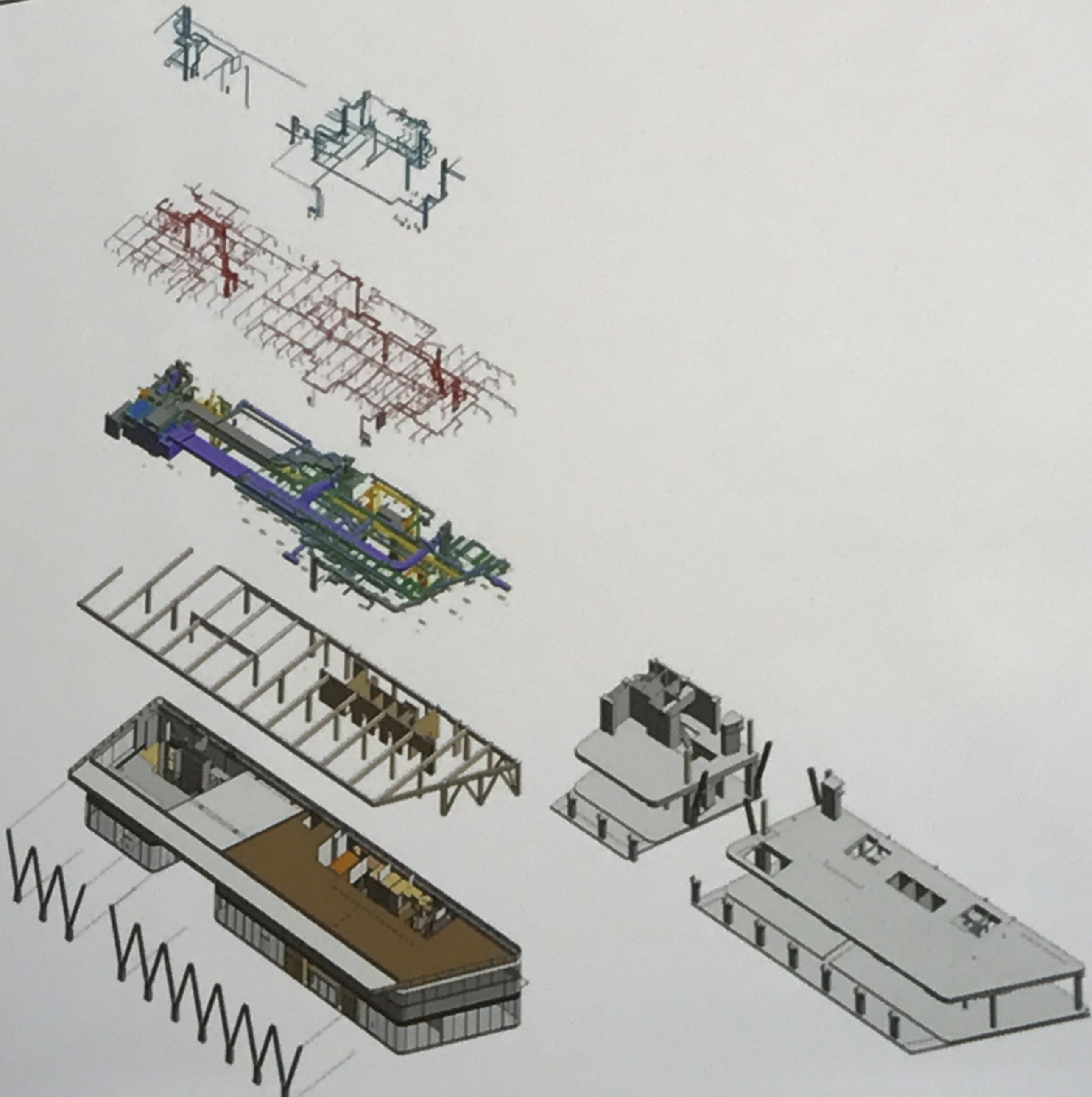
- The office building comprising 7 storeys with approx. 7,910 m^2 of space will be made from 950 m^3 of glued-laminated timber (glulam) and more than 2,000 m^3 of Cross Laminated Timber (CLT)
- Ground level constructed from concrete as termites are a big problem in Sydney
- Wood left exposed – building sprinklered

Section view



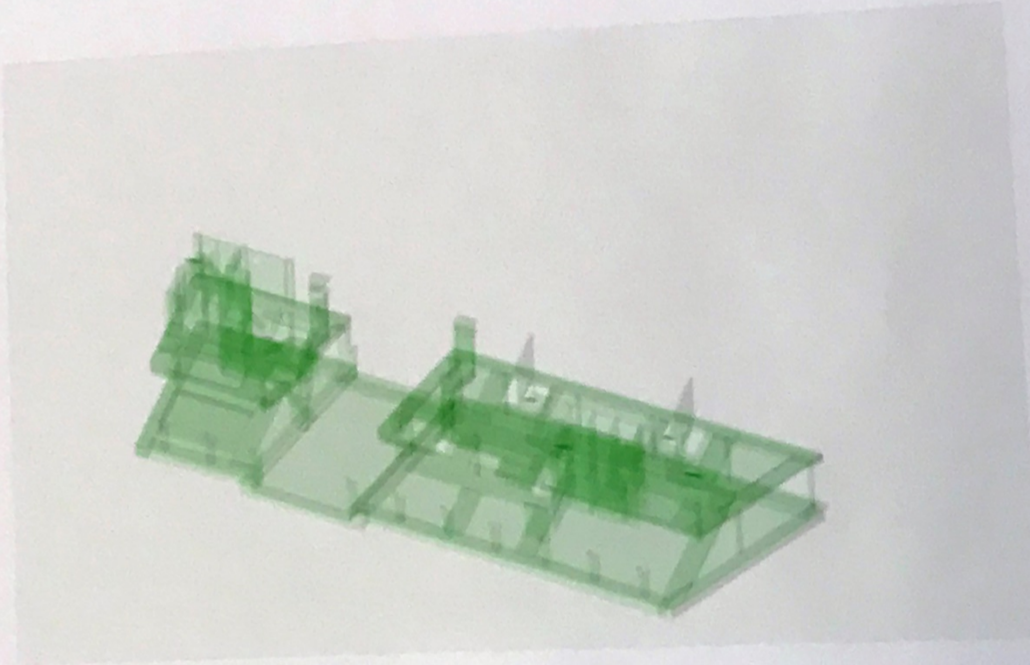

DESIGN PROCESS
DesignMake and Consultants design the Building in 3D
DesignMake produce manufacturing model and shop drawings
Supplier manufacture CLT "blanks" according to schedule.
Manufacturers ship the timber "blanks" to DesignMake.
DesignMake process CLT and Supply to site.
Installers put the building together

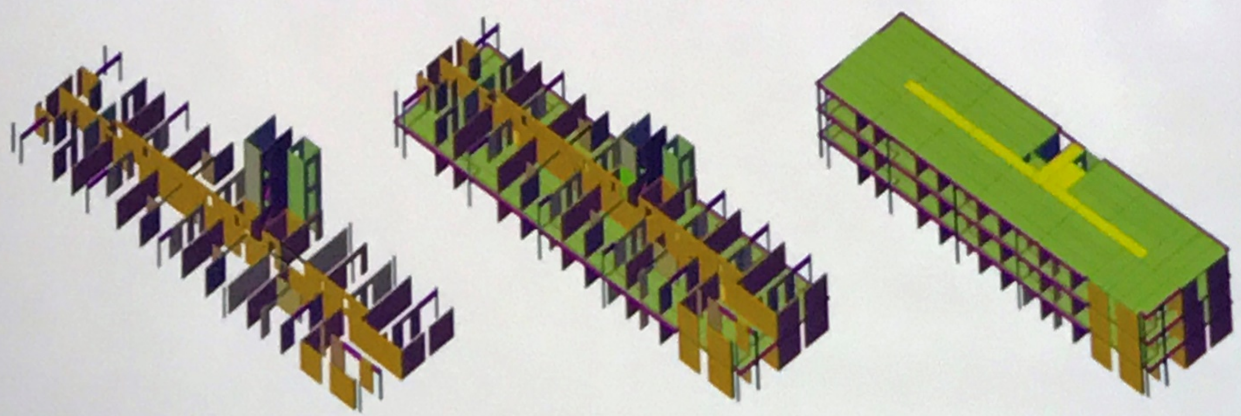
INTEGRATED DESIGN MODEL



DIGITAL ASSEMBLY

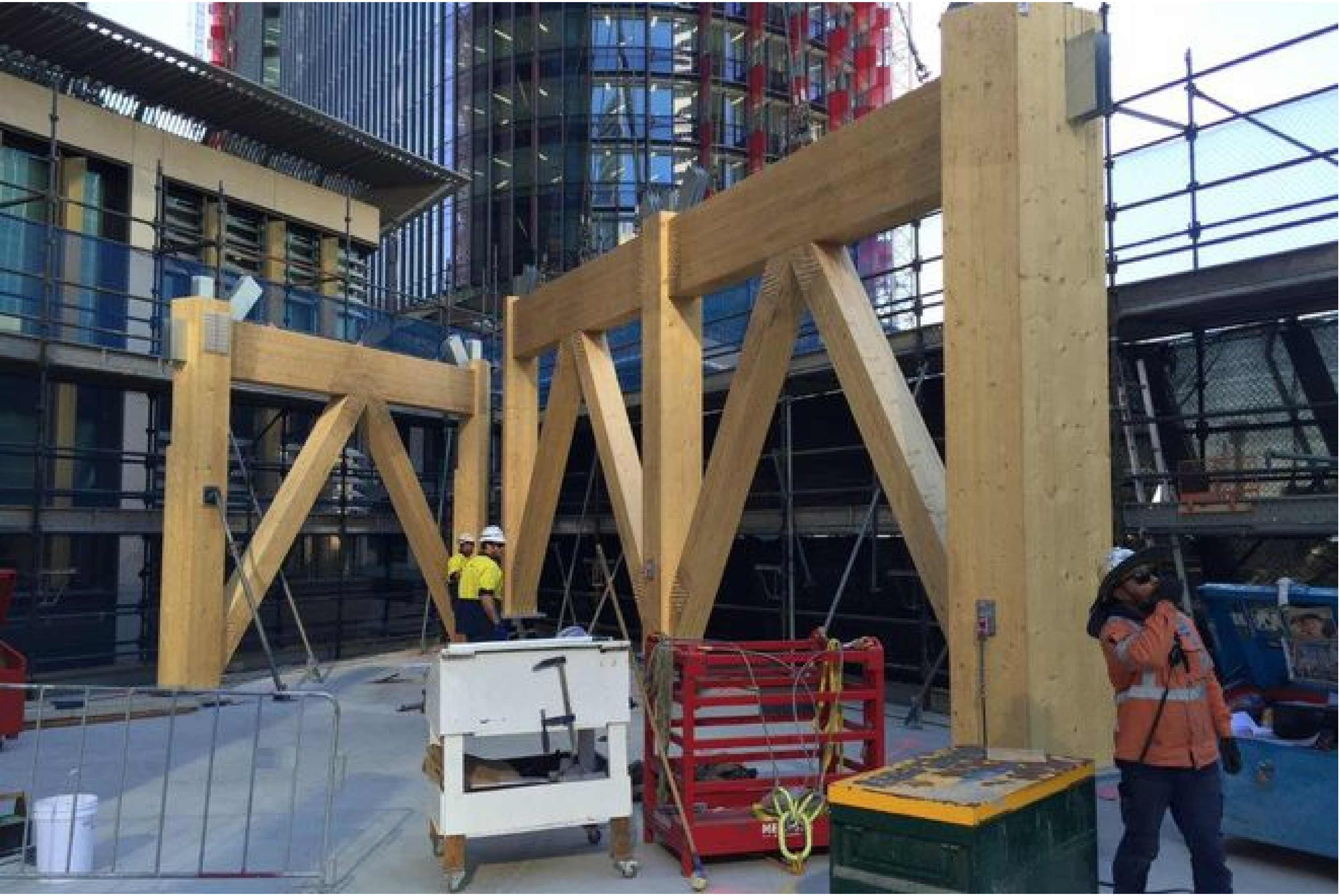
- Revit based 3d
- What You Design Is What You Get
- CAD to CAM
- Manufacture and CNC processing
- Construction methods incorporated





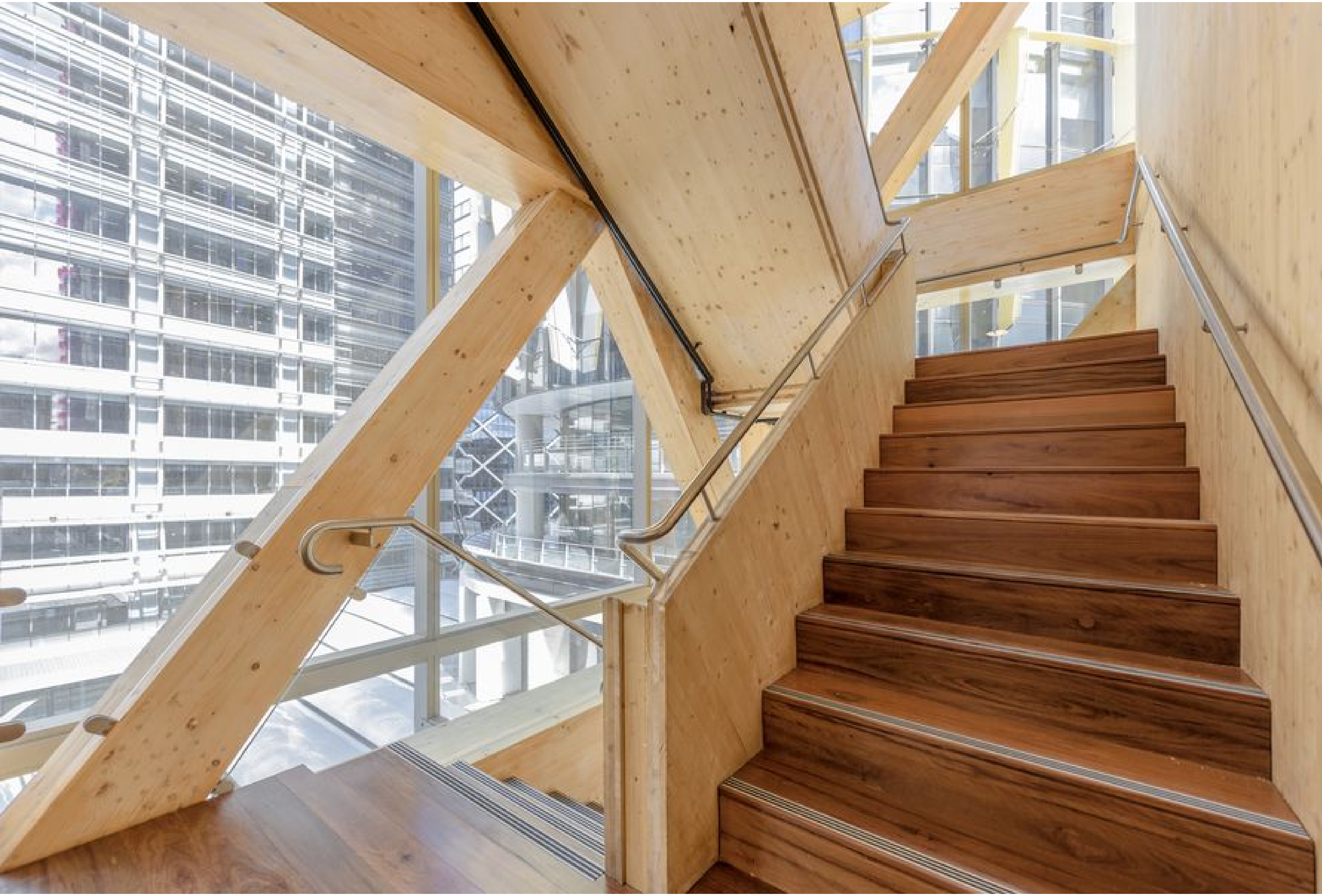
Megant fastening system used

Factory cut-outs to facilitate mechanical and electrical services installation on site.




EXIT
FIRE EXTINGUISHER
A:B(E) POWDER
FIREX


FIRE SAFETY DOOR
OT OBSTRUCT - DO NOT KEEP OPEN

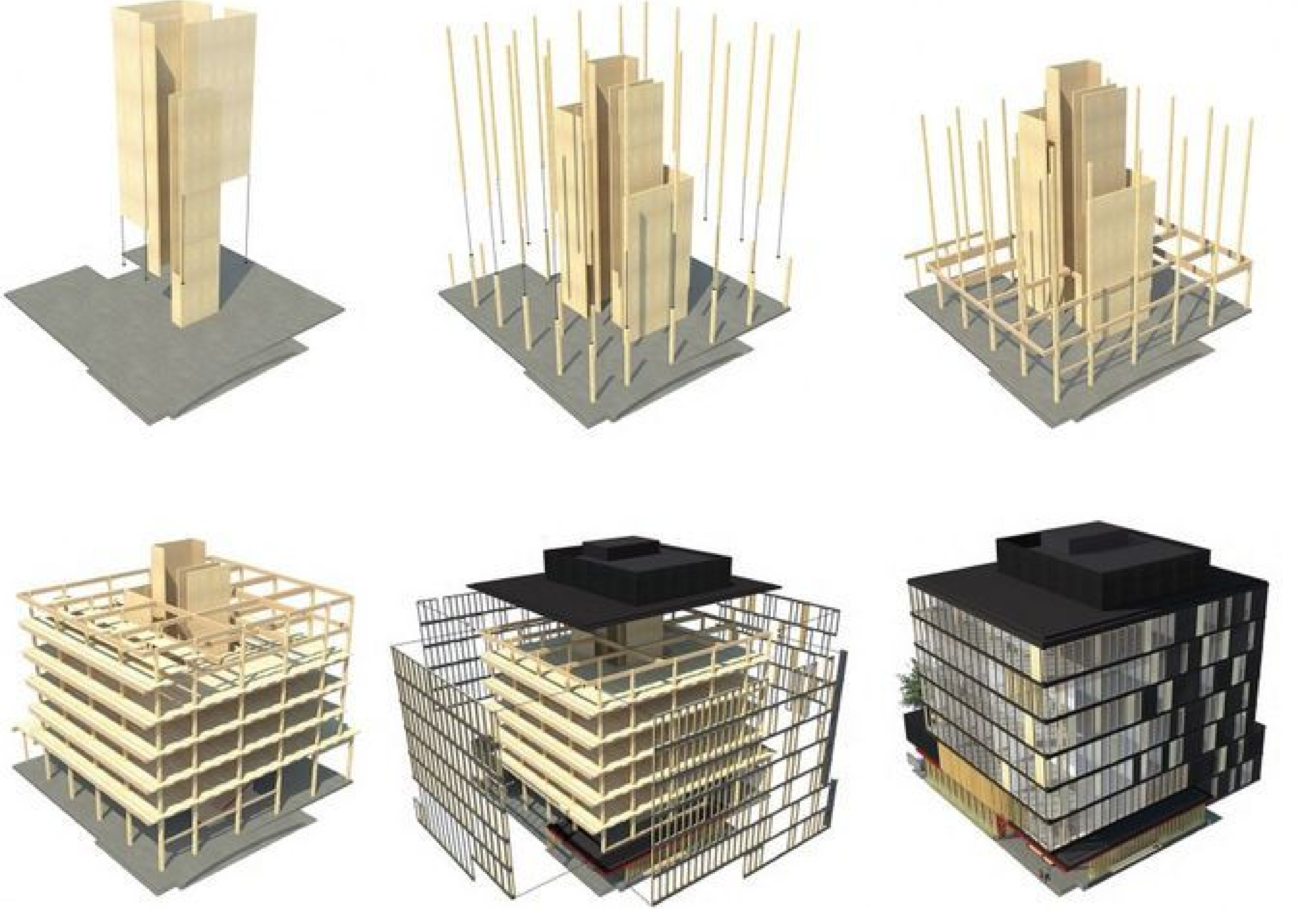


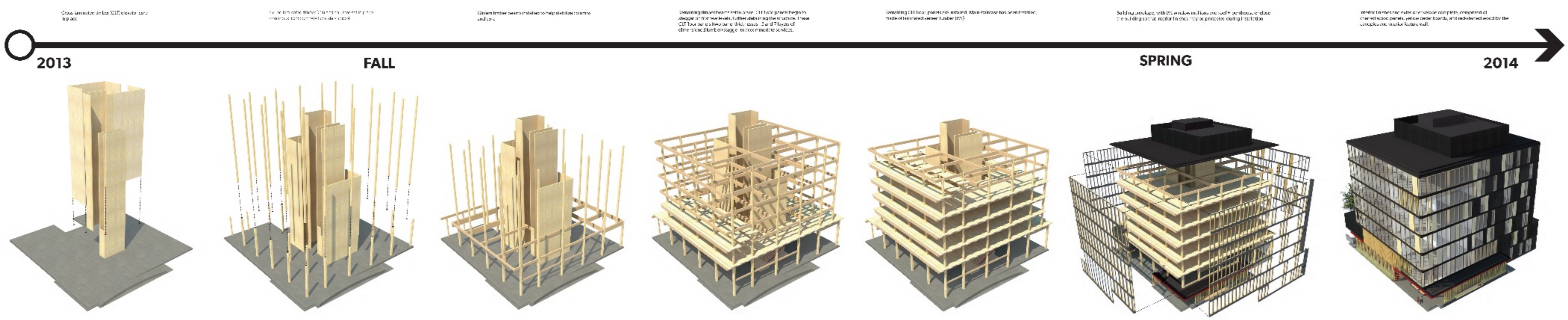
Wood Innovation and Design Centre, Prince George, BC

Michael Green Architecture

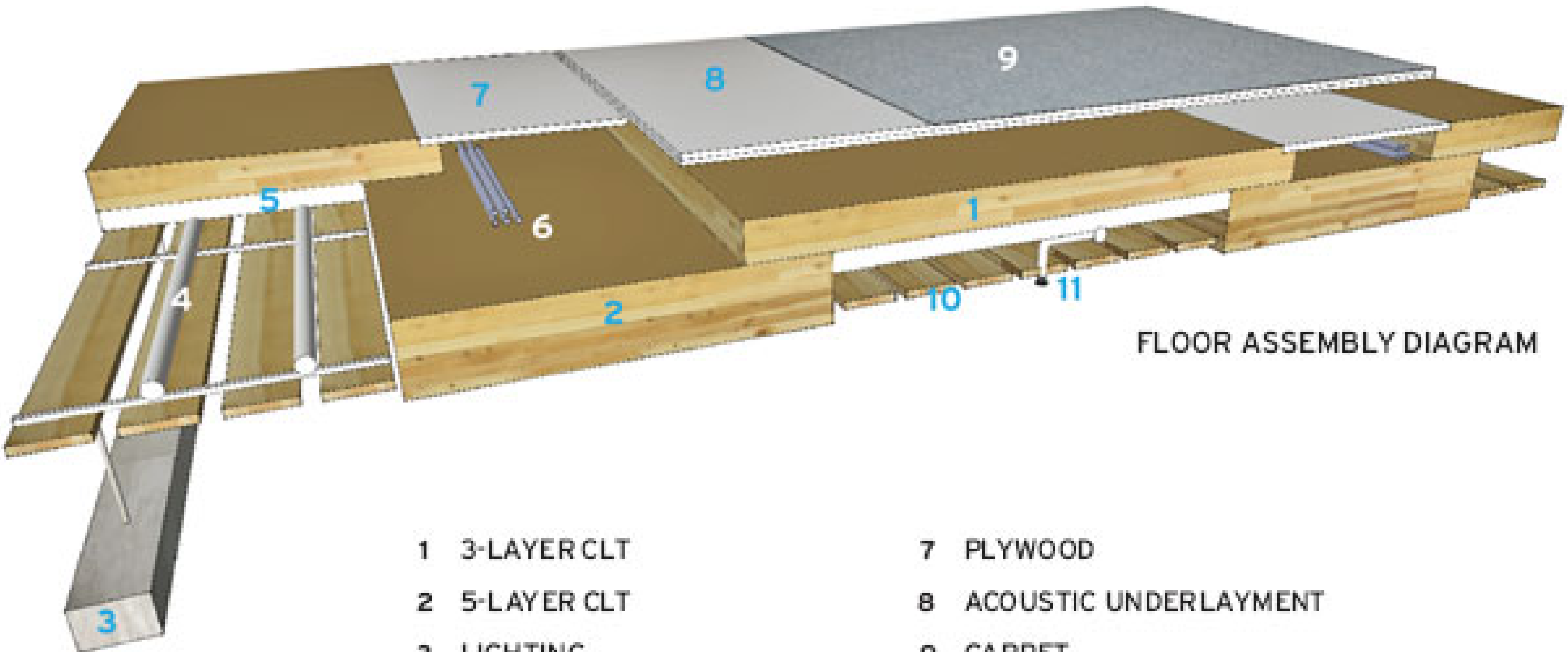
Project Facts

- Designed by Michael Green Architecture
- The Wood Innovation & Design Centre (WIDC) in downtown Prince George, British Columbia was completed in October 2014. The Centre utilizes a number of wood species and products from across the province such as Douglas-fir, western red cedar, hemlock, pine and spruce. The building incorporates a structural system that includes a variety of locally manufactured solid engineered wood products including cross laminated timber, glue laminated timber and laminated veneer lumber.
- At 97 feet- high (29.5 metres) with six floors and a mechanical penthouse, the WIDC is currently the tallest wood building in Prince George and the tallest contemporary wood building in North America.



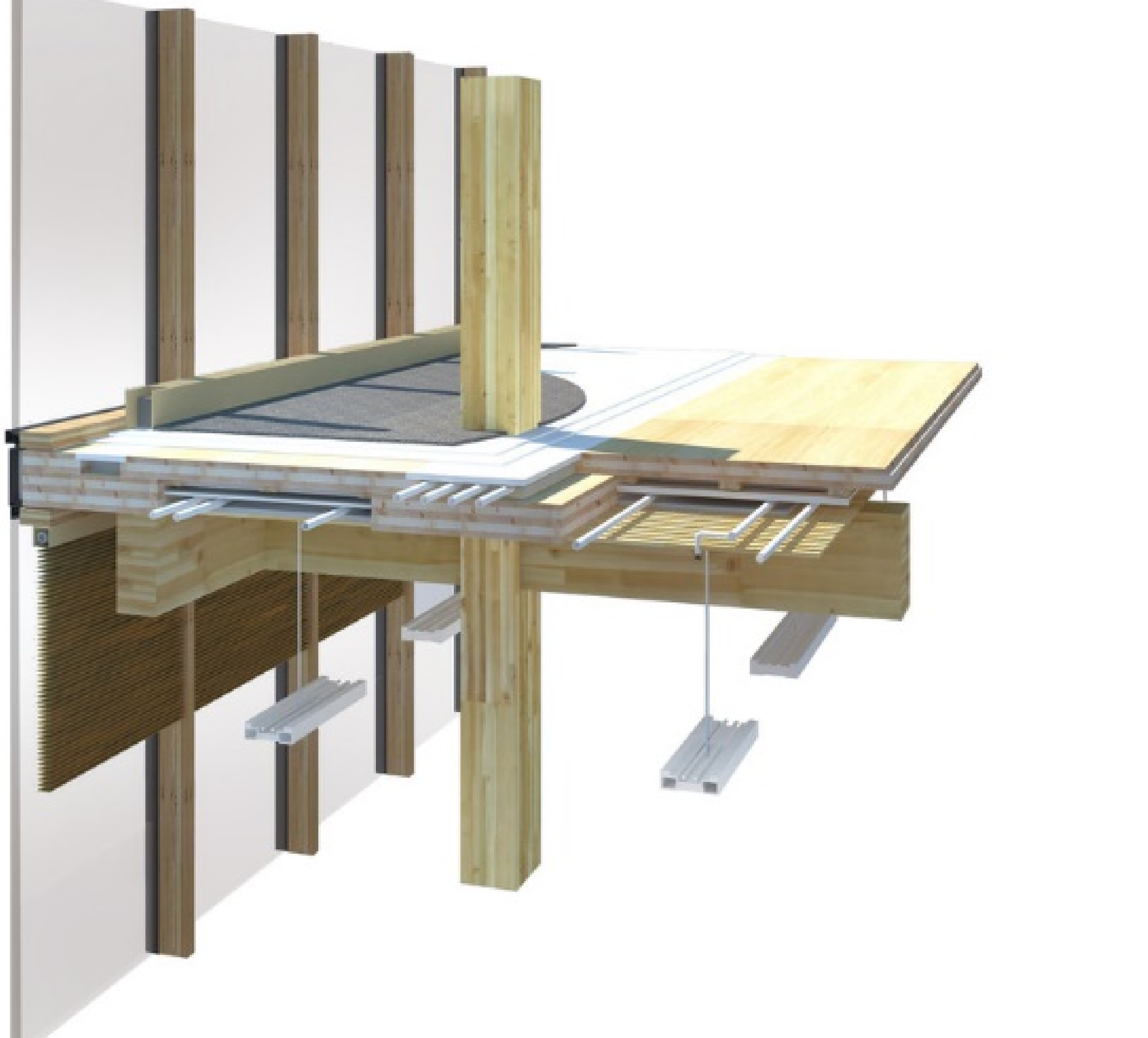


CLT and glulam structures are able to be assembled very quickly!
Most of the preparation of the elements is done in the factory
The job site can be very clean as it is largely devoid of wet processes.



FLOOR ASSEMBLY DIAGRAM

1 3-LAYER CLT
2 5-LAYER CLT
3 LIGHTING
4 SERVICES IN CEILING TROUGH
5 ACOUSTIC INSULATION
6 SERVICES IN FLOOR TROUGH
7 PLYWOOD
8 ACOUSTIC UNDERLAYMENT
9 CARPET
10 WOOD SLATS
11 SPRINKLERS



Kern Center – Hampshire College

2019 Certified Living for Achieving the Living Building Challenge | International Living Future Institute, Seattle

Bruner/Cott & Associates, Inc.

https://sites.hampshire.edu/rwkerncenter/


United Rentals
JLG LIFT
United Rentals
1-800-UR-RENTS
600S


R.W. KERN CENTER


2016
Kern Kafé


1 1/2" SCH


RESTROOMS
RECYCLE

Hitchcock Center – Hampshire College

https://www.hitchcockcenter.org/our-living-building-project/

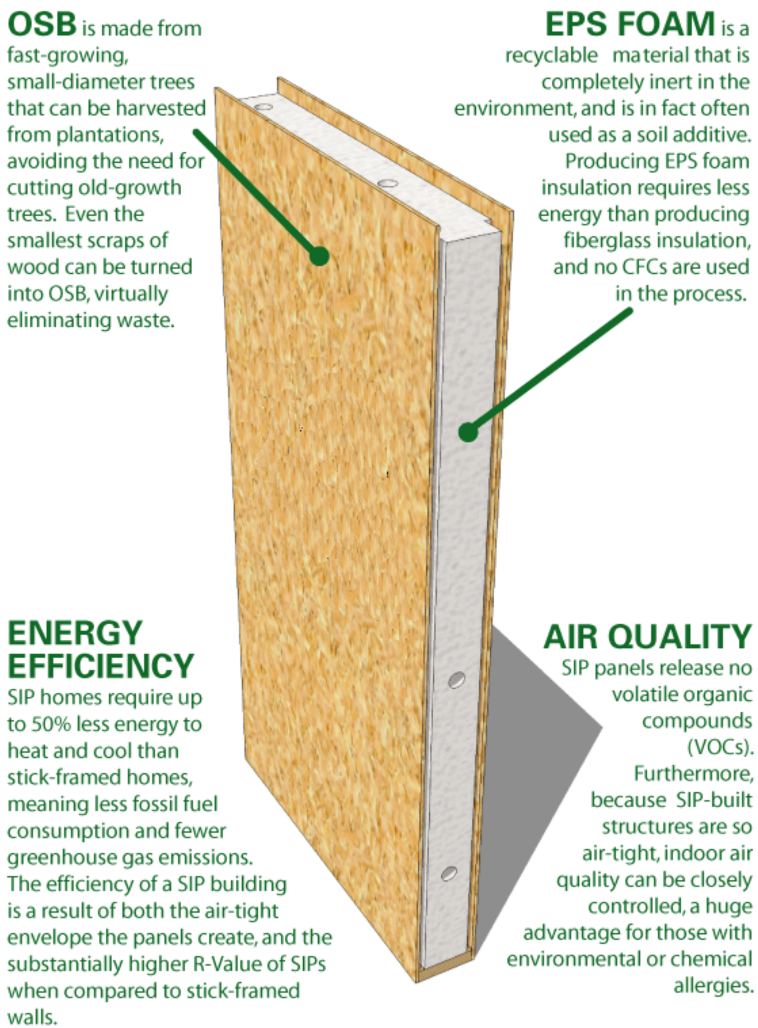


Hitchcock Center
WATERSHED

SIPS – Structural Insulated Panels

The entire building can be made from a type of sandwich panel that is insulated.

SIPS – Structural Insulated Panels



A method of building walls WITHOUT studs
Can use EPS (more sustainable) or XPS foam as insulation
Panel thickness varies from 140mm to close to 300mm.

SIPs insulation-value (R-value)

SIP Panel Thickness	10 cm	15 cm	21 cm	26 cm	31 cm
	4 1/2″	6 1/2″	8 1/4″	10 1/4″	12 1/4″
XPS	20	30	38	48	58
EPS	14	21	28	35	42

SIP thicknesses

SIP R-Values (Calculated R-Values)

SIP Panel Thickness	4 1/2"	6 1/2"	8 1/4"	10 1/4"	12 1/4"
EPS	14	21	28	35	42
XPS	20	30	38	48	58
Polyurethane	*	*	*	N/A	N/A

*R-values vary between SIP manufacturers slightly

If a higher R value is needed, the insulation should generally be place on the interior to prevent the OSB on the exterior from getting moisture trapped next to it which could cause rot.

Better idea to just specify a thicker panel.


(517)
486-4355
RIVERBEND
TIMBER
FRAMING

http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels

http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels

- A 38 x 140 (or whatever size matches the width of the SIP) is nailed to form the base plate.
- The SIP is lowered over

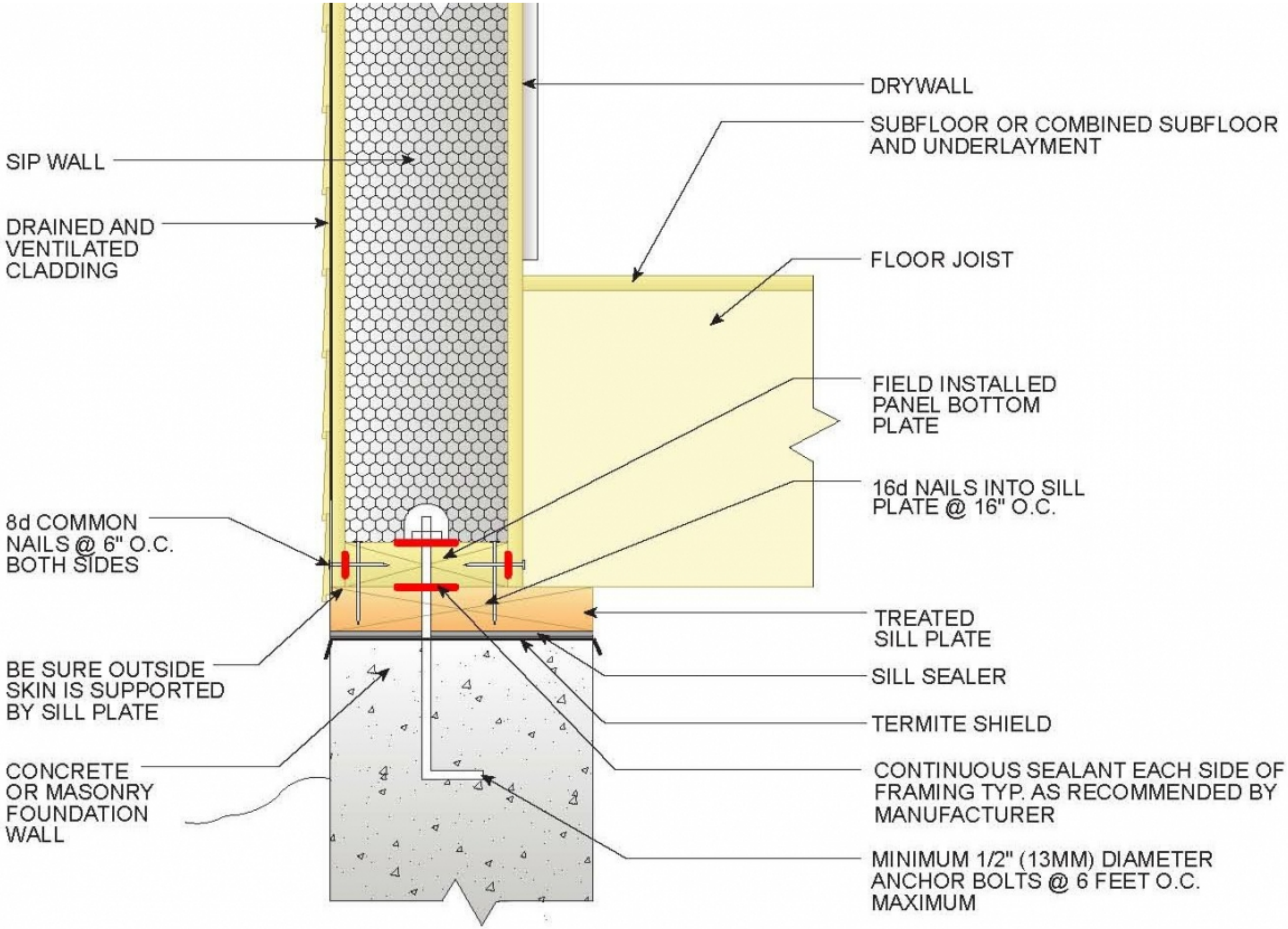
http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels

http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels

http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels

Wood stud inserted at the end of the panel as it turns the corner to facilitate adding the next panel and cladding.

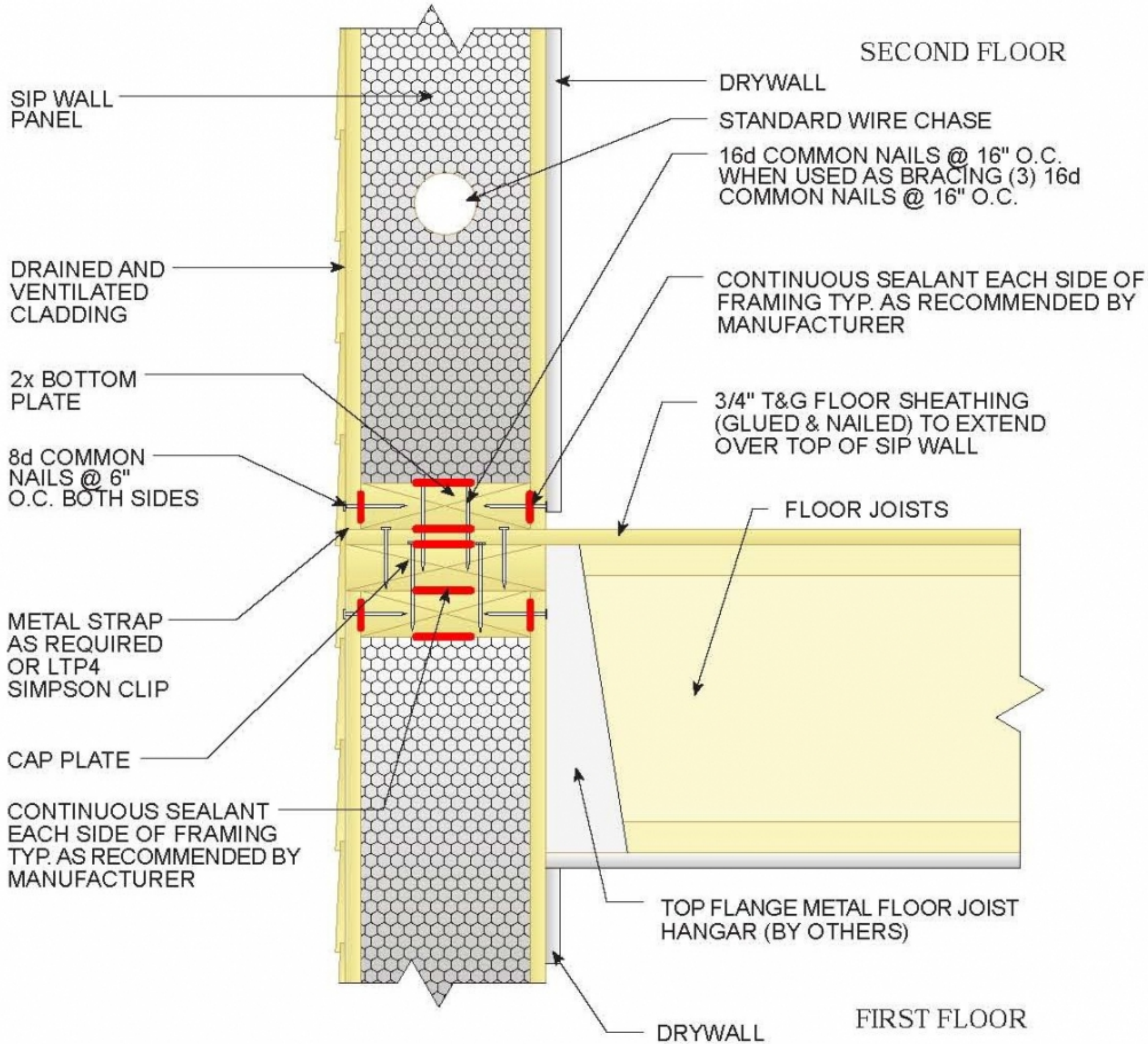
http://nbv.tid.al/post/building-a-home-with-sips-structural-insulated-panels



FOUNDATION CONNECTIONS

FOUNDATION CONNECTION DETAIL A

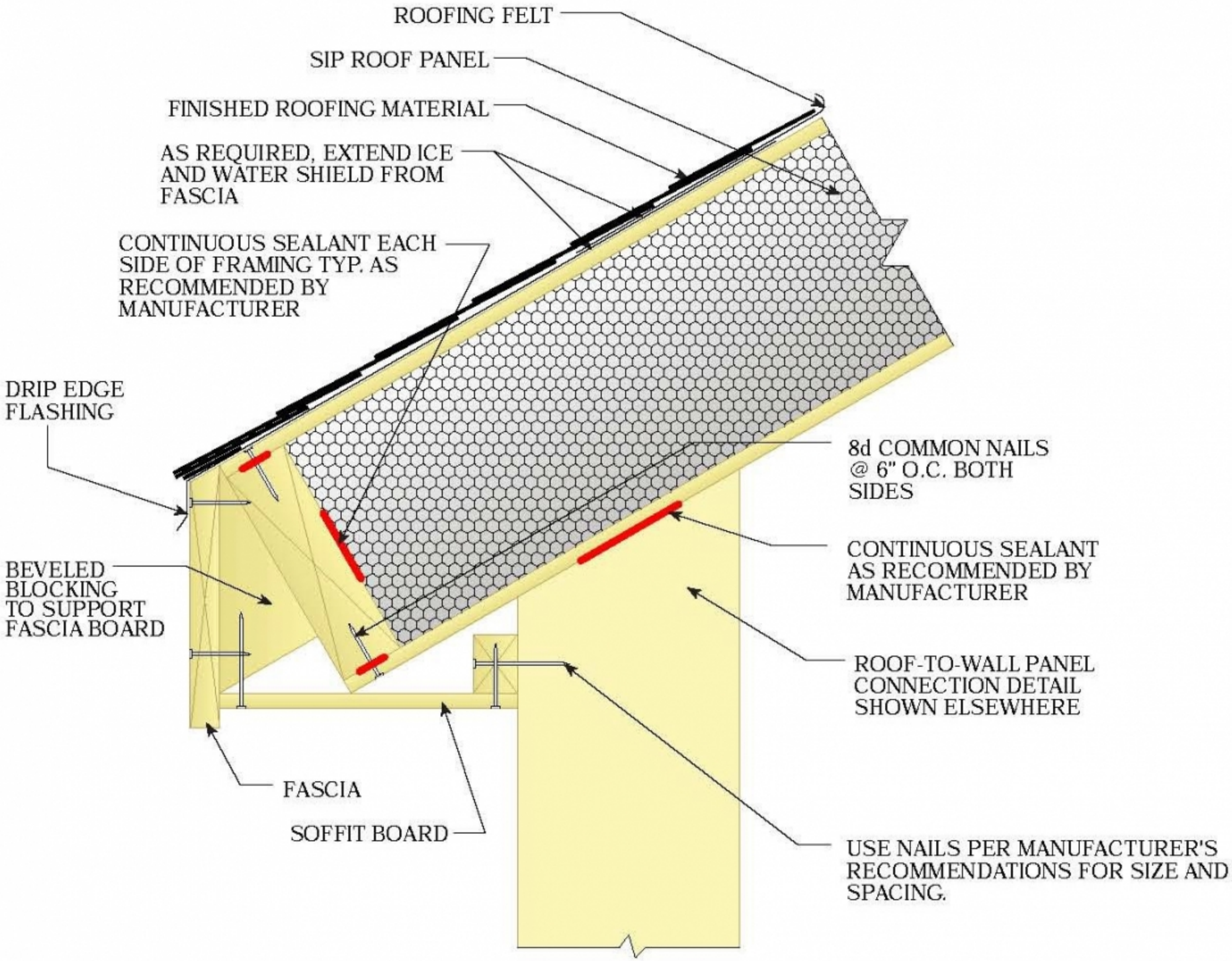
http://www.sips.org/technical-information/sips-construction-details



2ND FLOOR CONNECTION DETAILS

http://www.sips.org/technical-information/sips-construction-details

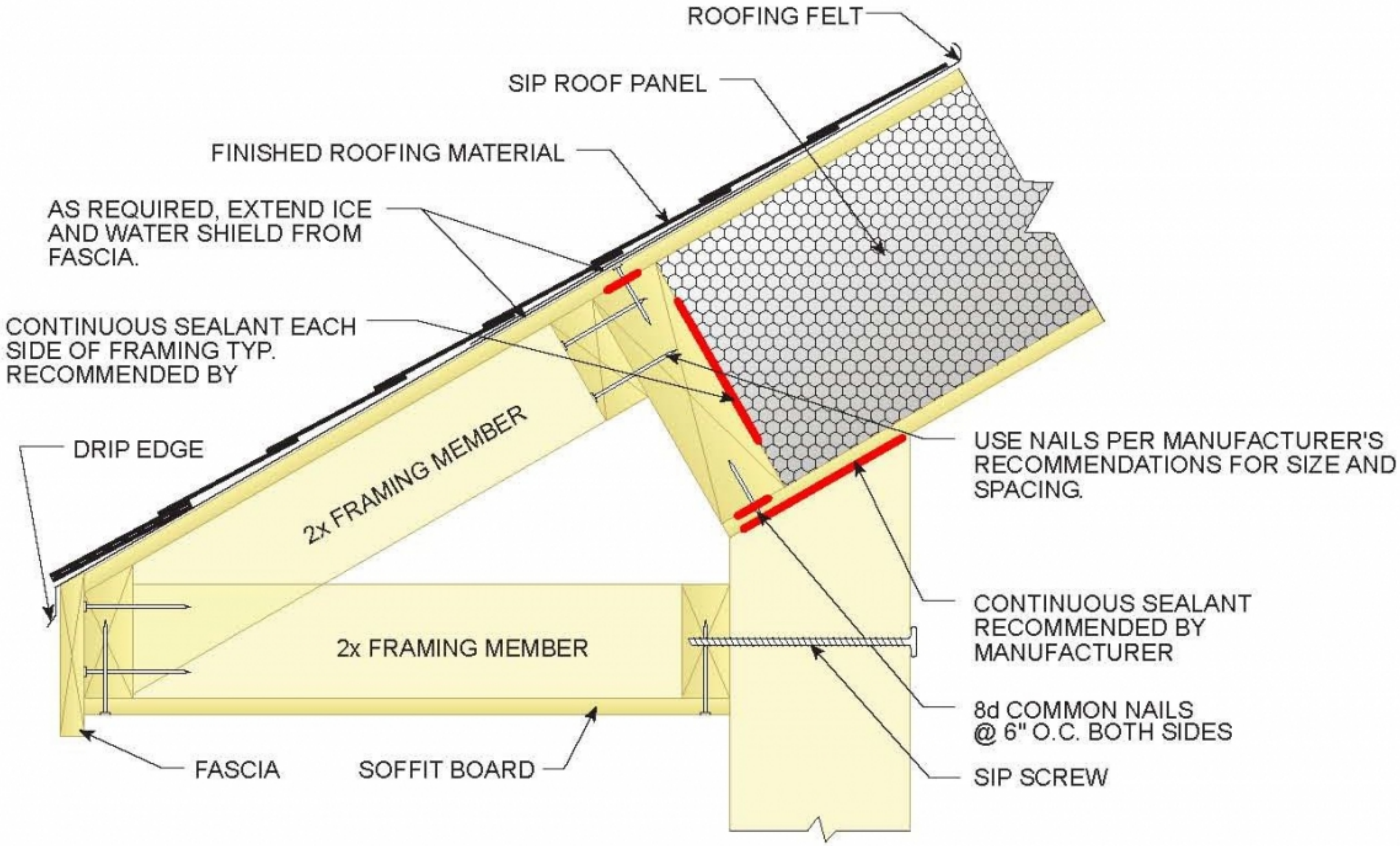
HANGING FLOOR



EAVES DETAILING

http://www.sips.org/technical-information/sips-construction-details

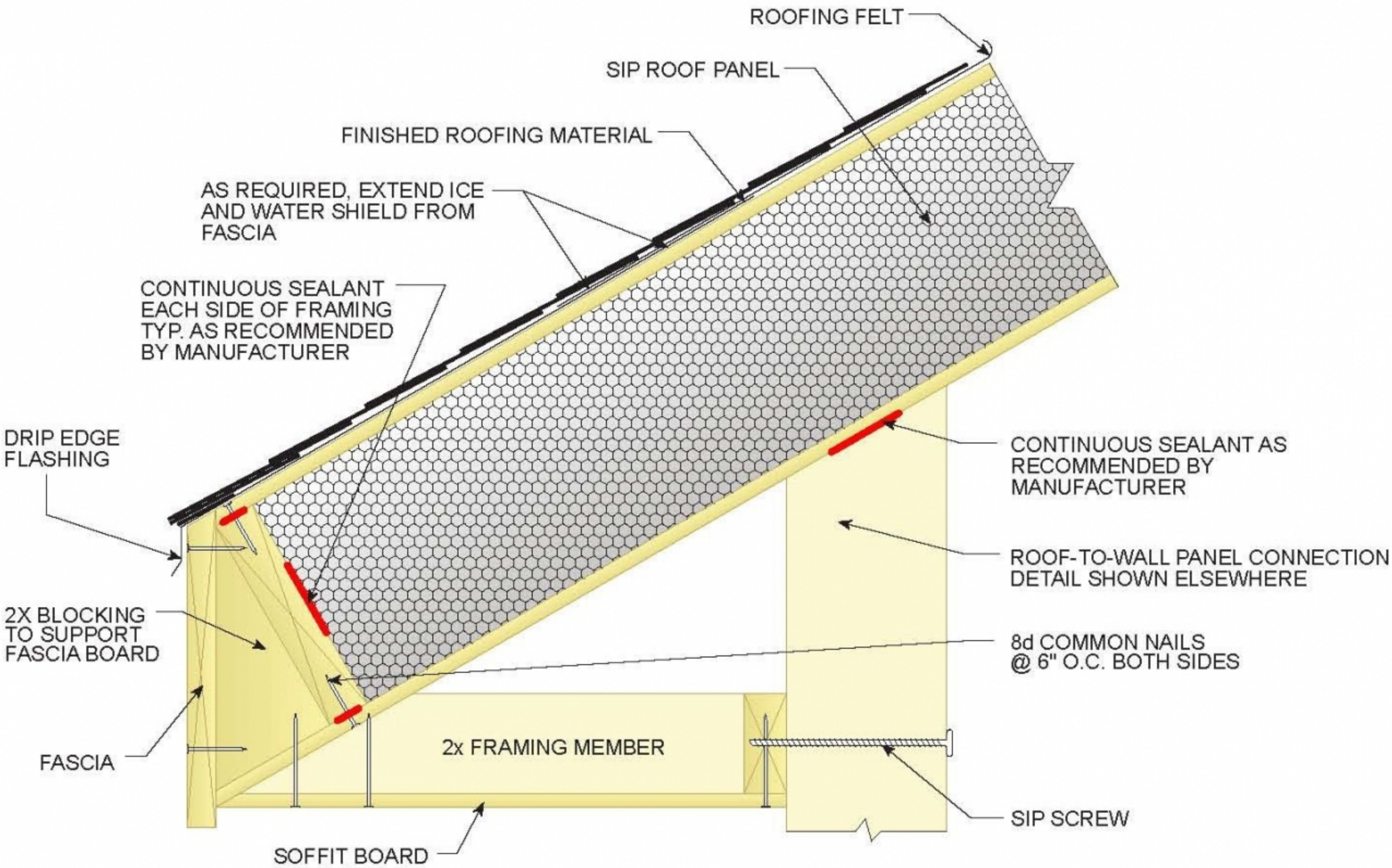
EAVES DETAIL D



EAVES DETAILING

EAVES DETAIL C

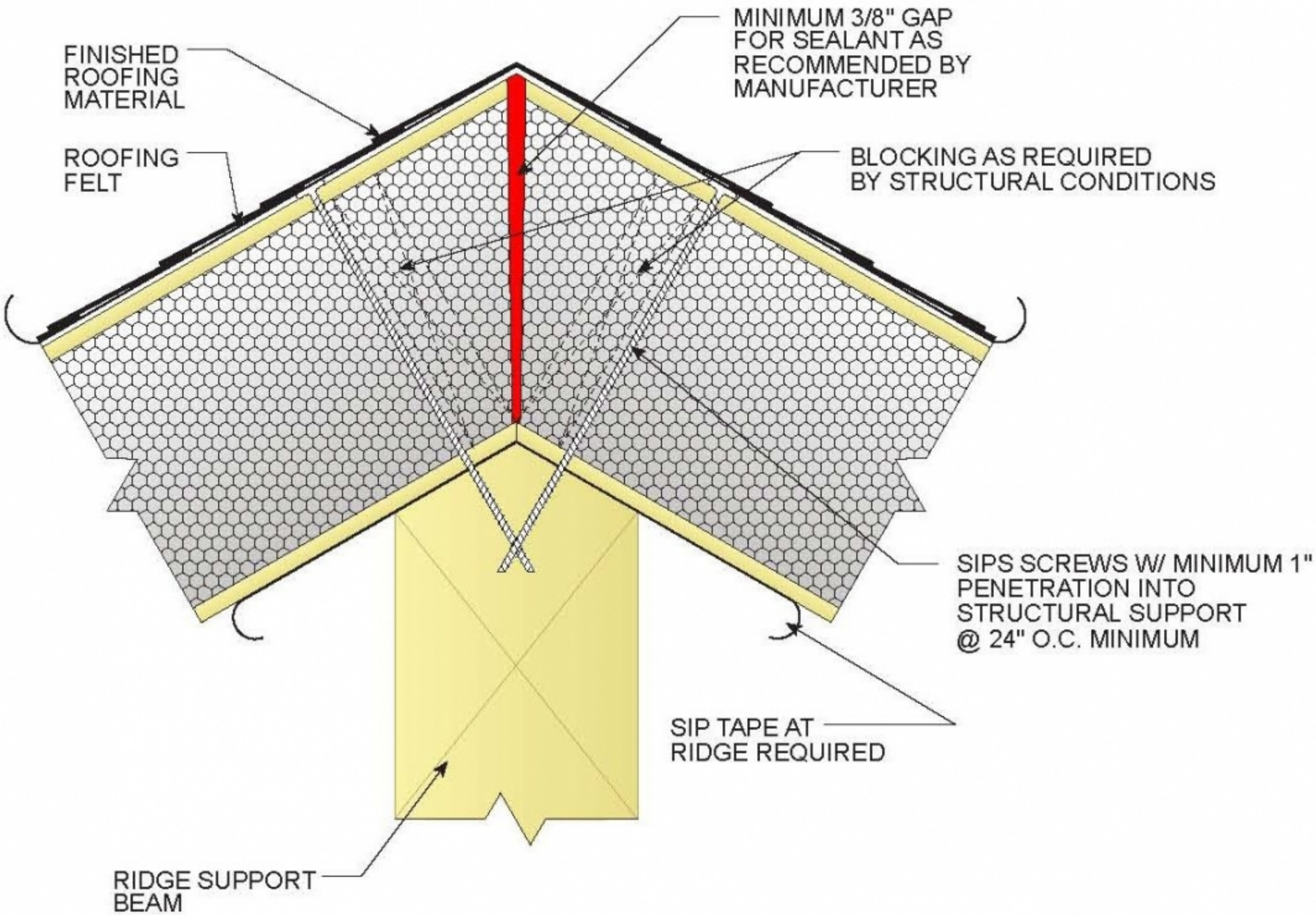
http://www.sips.org/technical-information/sips-construction-details



EAVES DETAILING

EAVES DETAIL B

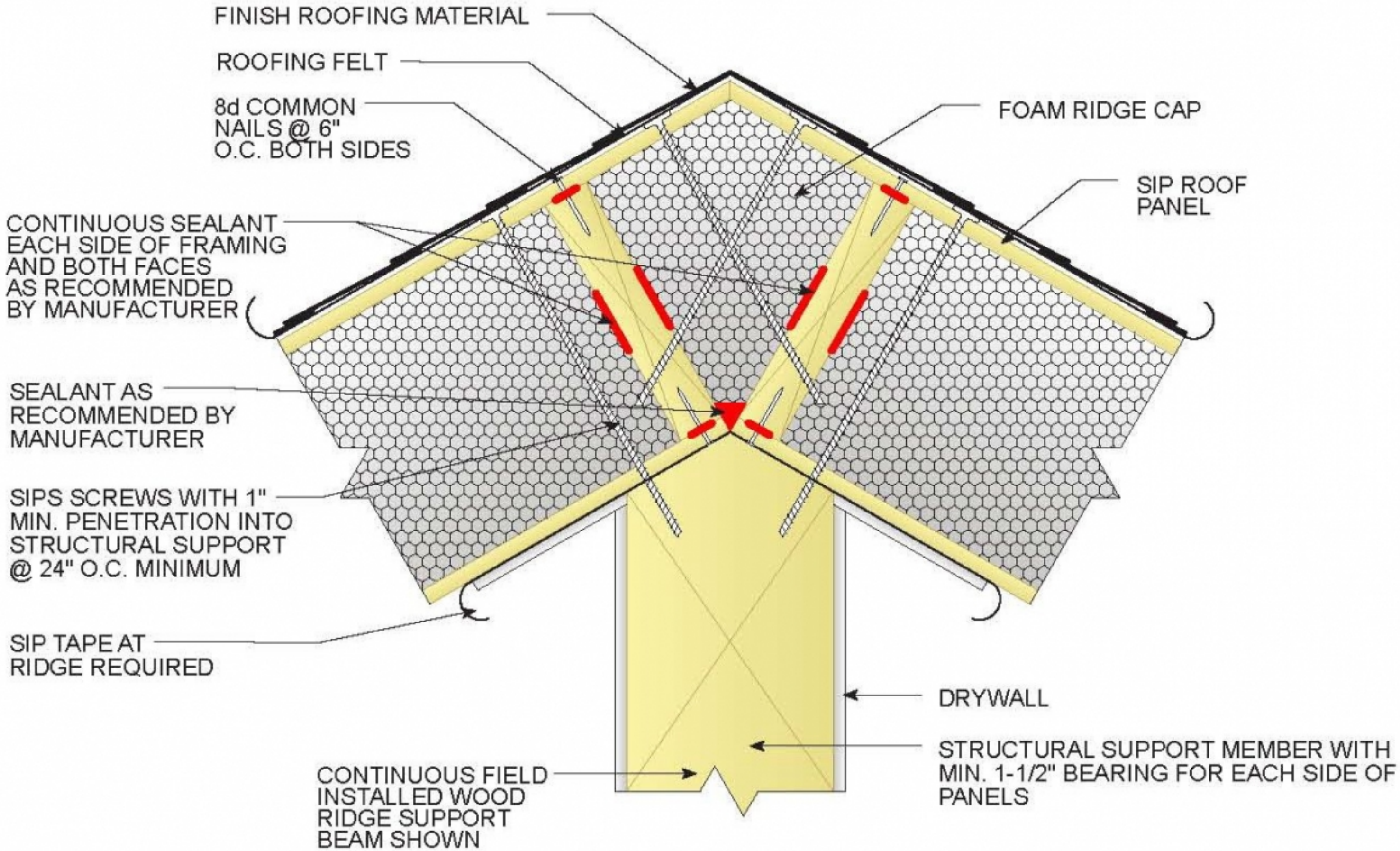
http://www.sips.org/technical-information/sips-construction-details



ROOF-TO-ROOF PANEL CONNECTIONS

BEVELED SIP RIDGE DETAIL

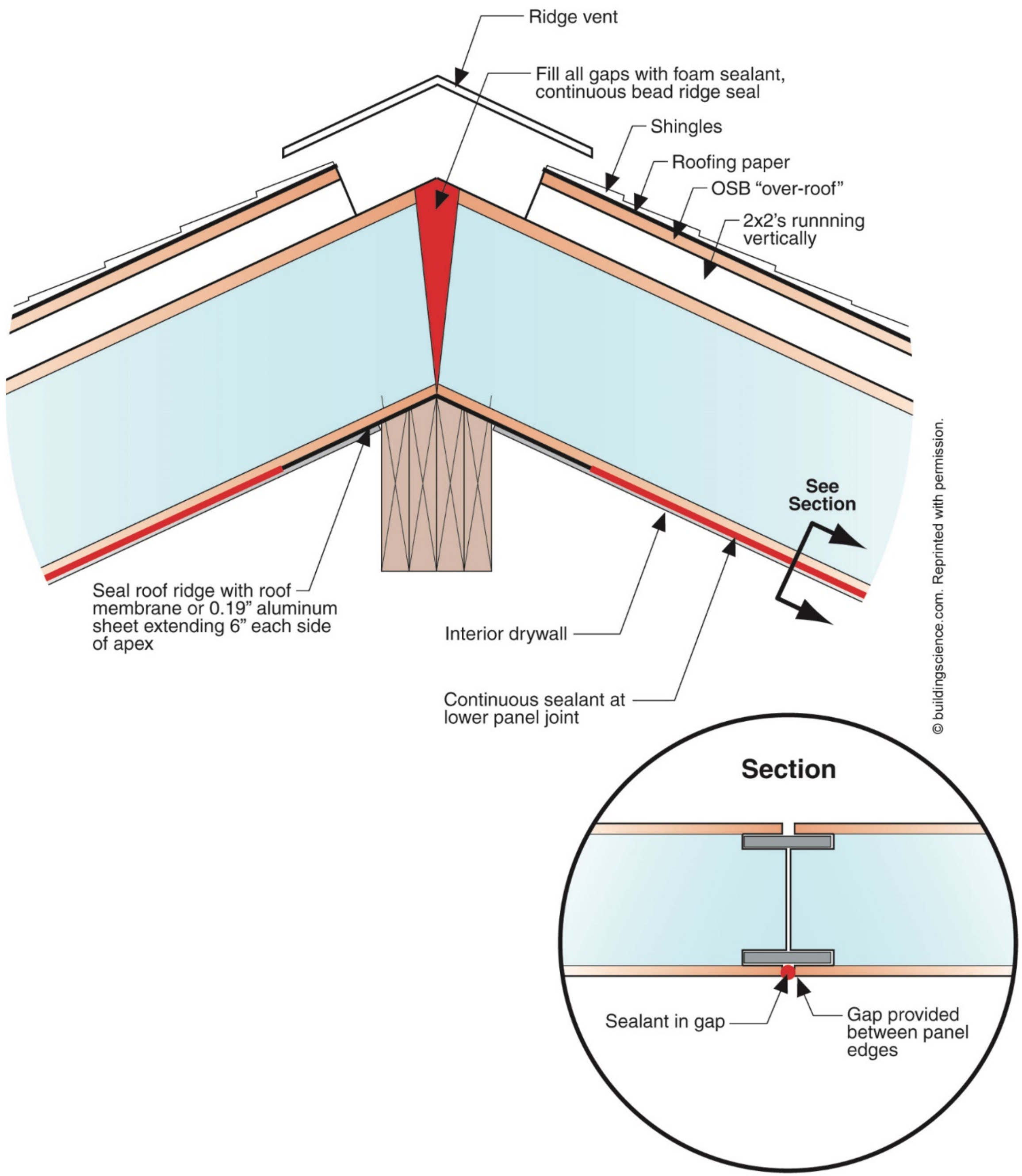
http://www.sips.org/technical-information/sips-construction-details



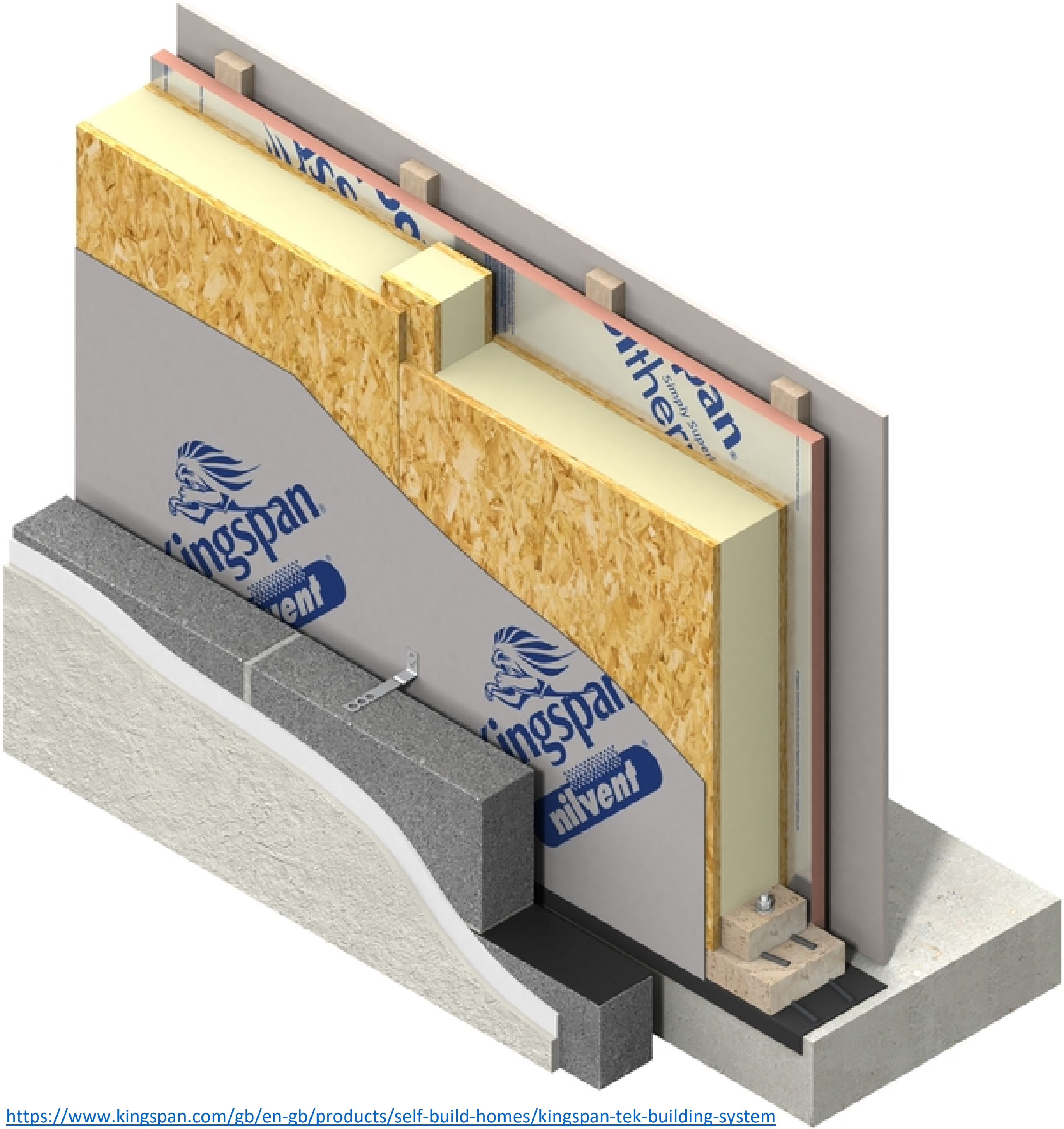
ROOF-TO-ROOF PANEL CONNECTIONS

FOAM RIDGE CAP DETAIL

http://www.sips.org/technical-information/sips-construction-details



http://www.greenbuildingadvisor.com/blogs/dept/qa-spotlight/how-make-sip-roof-better



https://www.kingspan.com/gb/en-gb/products/self-build-homes/kingspan-tek-building-system

https://www.kingspan.com/gb/en-gb/products/self-build-homes/kingspan-tek-building-system

https://www.kingspan.com/gb/en-gb/products/self-build-homes/kingspan-tek-building-system